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# LED LCD TV SERVICE MANUAL

**CHASSIS: LD12D** 

MODEL: 55LW980S 55LW980S-ZA

#### **CAUTION**

BEFORE SERVICING THE CHASSIS, READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



P/NO : MFL67002340 (1108-REV00) Printed in Korea

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## **SAFETY PRECAUTIONS**

#### **IMPORTANT SAFETY NOTICE**

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\triangle$  in the Schematic Diagram and Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

#### **General Guidance**

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and it's components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

#### Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

#### Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone lacks etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between 1 M $\Omega$  and 5.2 M $\Omega$ .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

#### Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

#### Do not use a line Isolation Transformer during this check.

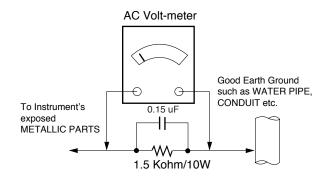
Connect 1.5 K / 10 watt resistor in parallel with a 0.15 uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which is corresponds to  $0.5 \, \text{mA}$ 

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

#### Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than 0.1  $\,\Omega$  \*Base on Adjustment standard

### SPECIFICATION

NOTE: Specifications and others are subject to change without notice for improvement.

## 1. Application range

This specification is applied to the LED LCD TV used LD12D

## 2. Requirement for Test

Each part is tested as below without special appointment.

- 1) Temperature: 25 °C  $\pm$  5 °C(77 °F  $\pm$  9 °F), CST: 40 °C  $\pm$  5 °C
- 2) Relative Humidity: 65 % ± 10 %
- 3) Power Voltage

  - : Standard input voltage (AC 100-240 V~, 50 / 60 Hz)

    \* Standard Voltage of each products is marked by models.
- 4) Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.
- 5) The receiver must be operated for about 5 minutes prior to the adjustment.

#### 3. Test method

- 1) Performance: LGE TV test method followed
- 2) Demanded other specification
  - Safety : CE, IEC specification
  - EMC :CE, IEC

## 4. Model General Specification

No.	Item	Specification	Remarks
1	Market	EU(PAL Market-36Countries)	DTV & Analog (Total 36 countries)
			DTV (MPEG2/4, DVB-T): 31 countries
			(England/Italy/Germany/France/Spain/Sweden/Finland/Netherlands/Belgium/Luxemburg/
			Greece/Denmark/Czech/Austria/Hungary/Swiss/Croatia/Turkey/Norway/Slovenia/Poland/
			Ukraine/Portugal/Ireland/Morocco/Latvia/Estonia/Lithuania/Rumania/Russia/Slovakia)
			DTV (MPEG2/4, DVB-T2): 6 countries (England/Denmark/Sweden/Finland/Norway/Ireland)
			DTV (MPEG2/4, DVB-C): 14 countries
			Slovenia/Poland/Hungary/Swiss/Austria/France/Sweden/Netherlands/Denmark/Germany/
			Finland/Norway/Ukraine/Russia
			DTV (MPEG2/4,DVB-S): 33 countries
			Albania/Austria/Belgium/Bosnia/Bulgaria/Croatia/Czech/Estonia/France/Germany/Greece/
			Hungary/Ireland/Italy/Kazakhstan/Latvia/Lithuania/Luxembourg/Morocco/Netherlands/Poland/
			Portugal/Romania/Russia/Serbia/Slovenia/Spain/Slovakia/Switzerland/Turkey/Ukraine/ Norway/Benelux
			Analog Only - 5 countries (Bosnia/Serbia/Bulgaria/Albania/Kazakhstan)
			Supported satellite : 22 satellites
			HISPASAT 1C/1D, ATLANTIC BIRD 2, NILESAT 101/102, ATLANTIC BIRD 3, AMOS 2/3,
			THOR 5/6, IRIUS 4, EUTELSAT-W3A, EUROBIRD 9A, EUTELSAT-W2A, HOTBIRD 6/8/9,
			EUTELSAT-SESAT, ASTRA 1L/H/M/KR, ASTRA 3A/3B, BADR 4/6, ASTRA 2D, EUROBIRD
			3, EUTELSAT-W7, HELLASSAT 2, EXPRESS AM1, TURKSAT 2A/3A, INTERSAT10
2	Broadcasting system	1) PAL-BG	
		2) PAL-DK	
		3) PAL-I/I'	
		4) SECAM L/L', DK, BG, I	
		5) DVB-T	
		6) DVB-C	
		7) DVB-T2	
		8) DVB-S	DVB-S :Satellite

No.	Item	Specification	Remarks
3	Receiving system	Analog : Upper Heterodyne	▶ DVB-T
		Digital: COFDM, QAM	- Guard Interval(Bitrate_Mbit/s)
			1/4, 1/8, 1/16, 1/32
			- Modulation : Code Rate
			QPSK : 1/2, 2/3, 3/4, 5/6, 7/8
			16-QAM : 1/2, 2/3, 3/4, 5/6, 7/8
			64-QAM : 1/2, 2/3, 3/4, 5/6, 7/8
			▶ DVB-T2
			- Guard Interval(Bitrate_Mbit/s)
			1/4,1/8,1/16,1/32,1/128,19/128,19/256,
			- Modulation : Code Rate
			QPSK : 1/2, 2/5, 2/3, 3/4, 5/6
			16-QAM : 1/2, 2/5, 2/3, 3/4, 5/6
			64-QAM : 1/2, 2/5, 2/3, 3/4, 5/6
			256-QAM : 1/2, 2/5, 2/3, 3/4, 5/6
			▶ DVB-C
			- Symbolrate : 4.0Msymbols/s to 7.2Msymbols/s
			- Modulation : 16QAM, 64-QAM, 128-QAM and 256-QAM
			▶ DVB-S
			- Symbolrate
			DVB-S2 (8PSK/ QPSK) : 2 ~ 45 Msymbol/s
			DVB-S (QPSK) : 2~ 45 Msymbol/s
			- viterbi
			DVB-S mode :1/2, 2/3, 3/4, 5/6, 7/8
			DVB-S2 mode: 1/2, 23, 3/4, 3/5, 4/5, 5/6, 8/9, 9/10
4	Scart Gender Jack(1EA)	PAL, SECAM	Scart Jack is Full scart and support MNT/DTV-OUT(not support DTV Auto AV)
5	Video Input RCA(2EA)	PAL, SECAM, NTSC	System : PAL, SECAM, NTSC, PAL60
			Rear 1EA, AV gender jack 1EA
6	Head phone out	Antenna, AV1, AV2, AV3,	
		Component, RGB, HDMI1, HDMI2,	
		HDMI3, HDMI4, USB	
7	Component Input(1EA)	Y/Cb/Cr, Y/Pb/Pr	Component Gender 1EA
8	RGB Input	RGB-PC	Analog(D-SUB 15PIN)
9	HDMI Input (4EA)	HDMI1-DTV/DVI	PC(HDMI version 1.3)
		HDMI2-DTV	Support HDCP
		HDMI3-DTV	
		HDMI4-DTV	
10	Audio Input (4EA)	RGB/DVI Audio, Component, AV1, 2	L/R Input
11	SDPIF out (1EA)	SPDIF out	
12	USB (2EA)	EMF, DivX HD, For SVC(download)	JPEG, MP3, DivX HD

## 5. Component Video Input (Y, CB/PB, CR/PR)

No.		Specif	Remark		
INO.	Resolution	H-freq(kHz)	V-freq(Hz)		nemark
1.	720x480	15.73	60.00	SDTV,DVD 480i	
2.	720x480	15.63	59.94	SDTV,DVD 480i	
3.	720x480	31.47	59.94	480p	
4.	720x480	31.50	60.00	480p	
5.	720x576	15.625	50.00	SDTV,DVD 625 Line	
6.	720x576	31.25	50.00	SDTV 576p	
7.	1280x720	45.00	50.00	HDTV 720p	
8.	1280x720	44.96	59.94	HDTV 720p	
9.	1280x720	45.00	60.00	HDTV 720p	
10.	1920x1080	31.25	50.00	HDTV 1080i	
11.	1920x1080	33.75	60.00	HDTV 1080i	
12.	1920x1080	33.72	59.94	HDTV 1080i	
13.	1920x1080	56.250	50	HDTV 1080p	
14.	1920x1080	67.5	60	HDTV 1080p	

## 6. RGB (PC)

No.		Spec	ification	Proposed	Remarks	
INO.	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel Clock(MHz)	Порозец	Hemaiks
1.	720*400	31.468	70.08	28.321		For only DOS mode
2.	640*480	31.469	59.94	25.17	VESA	Input 848*480 60 Hz, 852*480 60 Hz
						-> 640*480 60 Hz Display
3.	800*600	37.879	60.31	40.00	VESA	
4.	1024*768	48.363	60.00	65.00	VESA(XGA)	
5.	1360*768	47.72	59.8	84.75	WXGA	
6.	1920*1080	66.587	59.93	138.625	WUXGA	FHD model

## 7. HDMI Input (1) DTV Mode

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	Remark
1.	720*480	31.469/31.5	59.94/60	27.00/27.03	SDTV 480P	
2.	720*576	31.25	50	54	SDTV 576P	
3.	1280*720	37.500	50	74.25	HDTV 720P	
4.	1280*720	44.96/45	59.94 /60	74.17/74.25	HDTV 720P	
5.	1920*1080	33.72/33.75	59.94 /60	74.17/74.25	HDTV 1080I	
6.	1920*1080	28.125	50.00	74.25	HDTV 1080I	
7.	1920*1080	26.97/27	23.97/24	74.17/74.25	HDTV 1080P	
8.	1920*1080	33.716/33.75	29.976 /30.00	74.25	HDTV 1080P	
9.	1920*1080	56.250	50	148.5	HDTV 1080P	
10.	1920*1080	67.43/67.5	59.94 /60	148.35/148.50	HDTV 1080P	

## (2) PC Mode

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	Remark
1.	720*400	31.468	70.08	28.321		HDCP
2.	640*480	31.469	59.94	25.17	VESA	HDCP
3.	800*600	37.879	60.31	40.00	VESA	HDCP
4.	1024*768	48.363	60.00	65.00	VESA(XGA)	HDCP
5.	1360*768	47.72	59.8	84.75	WXGA	HDCP
6.	1920*1080	67.5	60.0	138.625	WUXGA	HDCP/FHD model

## 8. 3D Mode

## (1) HDMI Input

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	3D input proposed mode
1	1920*1080	53.95/54	23.98/24	148.35/148.5	HDTV 1080P	HDMI 3D Frame packing
2	1280*720	89.9/90	59.94/60	148.35/148.5	HDTV 720P	HDMI 3D Frame packing
3	1280*720	75	50	148.5	HDTV 720P	HDMI 3D Frame packing
4	1920*1080	67.5	60	148.5	HDTV 1080P	Side by Side(half), Top and bottom
						Checkerboard, Single Frame Sequential
5	1920*1080	56.25	50	148.5	HDTV 1080P	Side by Side(half), Top and bottom
						Checkerboard, Single Frame Sequential
6	1280*720	45	60	74.25	HDTV 720P	Side by Side(half), Top and Bottom
						HDMI 3D Top and Bottom
7	1280*720	37.5	50	74.25	HDTV 720P	Side by Side(half), Top and Bottom
						HDMI 3D Top and Bottom
8	1920*1080	33.75	60	74.25	HDTV 1080i	Side by Side(half), Top and Bottom
						HDMI 3D Top and Bottom
9	1920*1080	28.125	50	74.25	HDTV 1080i	Side by Side(half), Top and Bottom
						HDMI 3D Top and Bottom
10	1920*1080	27	24	74.25	HDTV 1080P	Side by Side(half), Top and Bottom,
						Checkerboard, HDMI 3D Top and Bottom
11	1920*1080	33.75	30	89.1	HDTV 1080P	Side by Side(half), Top and Bottom,
						Checkerboard
12	1920*1080	67.5	30	74.25	HDTV 1080P	HDMI 3D Frame packing

## (3) RF 3D Input(DTV)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	3D input proposed mode
1	1280*720	37.500	50	74.25	HDTV 720P	Side by Side, Top & Bottom
2	1920*1080	28.125	50	74.25	HDTV 1080I	Side by Side, Top & Bottom

## (4) **DLNA**

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	3D input proposed mode
1	1920*1080	33.75	30	74.25	HDTV 1080P	Side by Side, Top & Bottom,
						Checkerboard

## (5) USB Input

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1920*1080	33.75	30.000	74.25	Side by Side	HDTV 1080P
					Top & Bottom	
					Checkerboard	
					MPO(photo)	

## (6) RGB Input

No	. Resolution	esolution H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	3D input proposed mode
1	1920*1080	0*1080 66.587	59.934	74.25	HDTV 1080P	Side by Side, Top & Bottom

## (7) 3D Input mode

No.	Side by Side	Top & Bottom	Checkerboard	Single Frame Sequential	Frame Packing	2D to 3D
1.					Active volume L Active space Active space Active space R R	2D →3D V

### ADJUSTMENT INSTRUCTION

## 1. Application Range

This specification sheet is applied to all of the LED LCD TV with LD12D chassis.

## 2. Designation

- (1) Because this is not a hot chassis, it is not necessary to use an isolation transformer. However, the use of isolation transformer will help protect test instrument.
- (2) Adjustment must be done in the correct order.
- (3) The adjustment must be performed in the circumstance of 25 °C  $\pm$  5 °C of temperature and 65 %  $\pm$  10 % of relative humidity if there is no specific designation.
- (4) The input voltage of the receiver must keep AC 100-240 V~, 50 / 60Hz.
- (5) The receiver must be operated for about 5 minutes prior to the adjustment when module is in the circumstance of over

In case of keeping module is in the circumstance of 0  $^{\circ}$ C, it should be placed in the circumstance of above 15  $^{\circ}$ C for 2 hours

In case of keeping module is in the circumstance of below - 20  $^{\circ}$ C, it should be placed in the circumstance of above 15  $^{\circ}$ C for 3 hours.

#### [Caution]

When still image is displayed for a period of 20 minutes or longer (especially where W/B scale is strong. Digital pattern 13ch and/or Cross hatch pattern 09ch), there can some afterimage in the black level area.

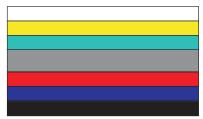
## 3. Automatic Adjustment

#### 3.1. ADC Adjustment

(1) Overview

ADC adjustment is needed to find the optimum black level and gain in Analog-to-Digital device and to compensate RGB deviation.

- \* If Adjust ADC is "OTP", It doesn't need ADC adjustment. (GP3-BCM)
- (2) Equipment & Condition
  - 1) Jig (RS-232C protocol)
  - MSPG-925 Series Pattern Generator(MSPG-925FA, pattern 65)
    - Resolution : 480i Comp1 1080P Comp1 1920\*1080 RGB
    - Pattern : Horizontal 100% Color Bar Pattern
    - Pattern level : 0.7 ± 0.1 Vp-p
    - Image



#### (3) Adjustment

- 1) Adjustment method
  - Using RS-232, adjust items in the other shown in "3.1.(3).3)"

#### 2) Adj. protocol

, , ,		
Protocol	Command	Set ACK
Enter adj. mode	aa 00 00	a 00 OK00x
Source change	xb 00 40	b 00 OK40x (Adjust 480i, 1080p Comp1 )
	xb 00 60	b 00 OK60x (Adjust 1920*1080 RGB)
Begin adj.	ad 00 10	
Return adj. result		OKx (Case of Success)
		NGx (Case of Fail)
Read adj. data	(main)	(main)
	ad 00 20	000000000000000000000000007c007b006dx
	(sub)	(Sub)
	ad 00 21	00000070000000000000000007c00830077x
Confirm adj.	ad 00 99	NG 03 00x (Fail)
		NG 03 01x (Fail)
		NG 03 02x (Fail)
		OK 03 03x (Success)
End adj.	aa 00 90	a 00 OK90x

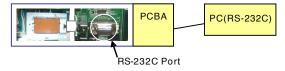
Ref.) ADC Adj. RS232C Protocol\_Ver1.0

#### 3) Adj. order

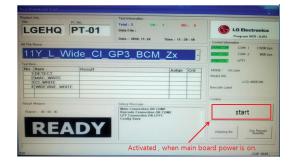
- aa 00 00 [Enter ADC adj. mode]
- xb 00 04 [Change input source to Component1(480i&1080p)]
- ad 00 10 [Adjust 480i Comp1]
- xb 00 06 [Change input source to RGB(1024\*768)]
- ad 00 10 [Adjust 1024\*768 RGB]
- ad 00 90 End adj.

#### 3.2. MAC address/ CI+ key, Widevine key D/L

Connect: PCBA Jig-> RS-232C Port== PC-> RS-232C Port Communication Port connection

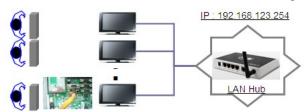


- Com 1,2,3,4 and 115200(Baud rate)
- Mode check: Online Only
- Check the test process: DETECT -> MAC -> CI -> Widevine
- Play: START
- Result : Ready, Test, OK or NG
- Printer Out(MAC Address Label)

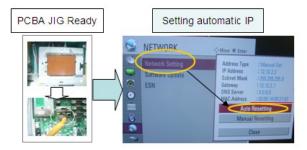


### 3.3. LAN Inspection

- (1) Equipment & Condition
  - Each other connection to LAN Port of IP Hub and Jig



- (2) LAN inspection solution
  - LAN Port connection with PCB
  - Network setting at MENU Mode of TV
  - setting automatic IP
  - Setting state confirmation
    - -> If automatic setting is finished, you confirm IP and MAC Address.



### 3.4. Widevine Key Inspection

Widevine key Inspection

- Confirm key input Data at the "IN START" MENU Mode.



#### 3.5. LAN PORT INSPECTION(PING TEST)

Connect SET -> LAN port == PC -> LAN Port



- (1) Equipment setting
  - 1) Play the LAN Port Test PROGRAM.
  - 2) Input IP set up for an inspection to Test Program. \*IP Number : 12.12.2.2
- (2) LAN PORT inspection (PING TEST)
  - 1) Play the LAN Port Test Program.
  - 2) Connect each other LAN Port Jack.
  - 3) Play Test (F9) button and confirm OK Message.
  - 4) Remove LAN cable.







#### 3.6. Model name & Serial number Download

- (1) Model name & Serial number D/L
  - Press "Power on" key of service remote control. (Baud rate : 115200 bps)
  - Connect RS232 Signal Cable to RS-232 Jack.
  - Write Serial number by use RS-232.
  - Must check the serial number at Instart menu.
- (2) Method & notice
  - A. Serial number D/L is using of scan equipment.
  - B. Setting of scan equipment operated by Manufacturing Technology Group.
  - C. Serial number D/L must be conformed when it is produced in production line, because serial number D/L is mandatory by D-book 4.0.
- \* Manual Download (Model Name and Serial Number)
  If the TV set is downloaded by OTA or service man, sometimes
  model name or serial number is initialized.(Not always)
  There is impossible to download by bar code scan, so It
  need Manual download.
- a. Press the 'instart' key of ADJ remote control.
- b. Go to the menu '5. Model Number D/L' like below photo.
- c. Input the Factory model name(ex 42LW950-ZA) or Serial number like photo.



- d. Check the model name Instart menu. -> Factory name displayed. (ex 42LW750S-ZA)
- e. Check the Diagnostics. (DTV country only) -> Buyer model displayed. (ex 42LW750S-ZA)

### 3.7. CI+ Key checking method

Check whether the key was downloaded or not at 'In Start' menu. (Refer to below).



- => Check the Download to CI+ key value in LGset.
- 3.7.1. Check the method of CI+ Key value
  - (1) Check the method on Instart menu.
  - (2) Check the method of RS232C Command.
    - 1) Into the main assembly mode (RS232: aa 00 00)

CMD 1	CMD 2	Data 0				
Α	Α	0	0			

2) Check the key download for transmitted command. (RS232 : ci 00 10)

CMD 1	CMD 2	Data 0				
С	I	1	0			

- 3) Result value
  - Normally status for download : OKx
  - Abnormally status for download : NGx

#### 3.7.2. Check the method of CI+ Key value (RS232)

1) Into the main assembly mode (RS232 : aa 00 00)

CMD 1	CMD 2	Data 0				
Α	Α	0	0			

2) Check the method of CI+ key by command (RS232 : ci 00 20)

CMD 1	CMD 2	Data 0				
С	I	2	0			

3) Result value

i 01 OK <u>1d1852d21c1ed5dcx</u>

→ CI+ key Value

#### 3.8. WIFI MAC ADDRESS CHECK

(1) Using RS232

	H-freq(kHz)	V-freq.(Hz)
Transmission	[A][I][ ][Set ID][ ][20][Cr]	[O][K][X] or [NG]

(2) Check the menu on in-start.



## 4. Manual Adjustment

#### 4.1. ADC Adjustment

ADC adjustment is not needed because of OTP.(Auto ADC adjustment)

## 4.2. EDID(The Extended Display Identification Data)/DDC(Display Data Channel) download

(1) Overview

It is a VESA regulation. A PC or a MNT will display an optimal resolution through information sharing without any necessity of user input. It is a realization of "Plug and Play".

- (2) Equipment
  - Since embedded EDID data is used, EDID download JIG, HDMI cable and D-sub cable are not need.
  - Adjust remote control
- (3) Download method
  - Press ADJ key on the Adjustment remote control, then select "12.EDID D/L", By pressing Enter key, enter EDID D/I menu.
  - Select [Start] button by pressing Enter key, HDMI1/ HDMI2/ HDMI3/ HDMI4/ RGB are Writing and display OK or NG.

#### (4) EDID DATA

#### ■ HDMI

	0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07	80x0	0x09	0x0A	0x0B	0x0C	0x0D	0x0E	0x0F
0x00	00	FF	FF	FF	FF	FF	FF	00	1E	6D						
0x01			01	03	80	10	09	78	0A	EE	91	АЗ	54	4C	99	26
0x02	0F	50	54	A1	08	00	71	40	81	C0	81	0	81	80	95	0
0x03	90	40	A9	C0	В3	00	02	ЗА	80	18	71	38	2D	40	58	2C
0x04	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B	30
0x05	40	70	36	00	Α0	5A	00	00	00	1E	00	00	00	FD	00	39
0x06	3F	1F	52	10	00	0A	20	20	20	20	20	20				
0x07															01	1
0x00	02	03	37	F1	4E	10	1F	84	13	05	14	03	02	12	20	21
0x01	22	15	01	26	15	07	50	09	57	07						
0x02																
0x03				E3	05	03	01	01	1D	80	18	71	1C	16	20	58
0x04	2C	25	00	A0	5A	00	00	00	9E	01	1D	00	80	51	D0	1A
0x05	20	6E	88	55	00	A0	5A	00	00	00	1A	02	ЗА	80	18	71
0x06	38	2D	40	58	2C	45	00	A0	5A	00	00	00	1E	00	00	00
0x07	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	2

#### ■ RGB

		0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07	80x0	0x09	0x0A	0x0B	0x0C	0x0D	0x0E	0x0F
0x	00	0	FF	FF	FF	FF	FF	FF	0	1E	6D						
0x	01			01	03	68	10	09	78	0A	EE	91	АЗ	54	4C	99	26
0x	02	0F	50	54	A1	08	00	71	40	81	C0	81	00	81	80	95	00
0x	03	90	40	A9	C0	ВЗ	00	02	ЗА	80	18	71	38	2D	40	58	2C
0x	04	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B	30
0x	05	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00	ЗА
0x	06	3E	1E	53	10	00	0A	20	20	20	20	20	20				
0x	07															0	3

#### ■ Reference

- HDMI1 ~ HDMI4 / RGB
- In the data of EDID, bellows may be different by S/W or Input mode.

#### Product ID

Model Name	HEX	EDID Table	DDC Function
ALL	0001	0100	Analog
	0001	0100	Digital

Serial No. : Controlled on product line Month, Year: Controlled on production line:

ex) Monthly: '01' -> '01' Year: '2011' -> '15' Model Name(Hex): LGTV

MODEL	MODEL NAME(HEX)
all	00 00 00 FC 00 4C 47 20 54 56 0A 20 20 20 20 20 20 20

#### Checksum: Changeable by total EDID data.

		•	
INPUT	1	2	3
HDMI1	7F	CB	X
HDMI2	7F	BB	X
HDMI3	7F	AB	Х
HDMI4	7F	9B	Х
RGB	X	X	98

#### Vendor Specific(HDMI)

INPUT	MODEL NAME(HEX)
HDMI1	78 03 0C 00 10 00 B8 2D 20 C0 0E 01 40 0A 3C 08 10 18 10 98 10 58 10 38 10
HDMI2	78 03 0C 00 20 00 B8 2D 20 C0 0E 01 40 0A 3C 08 10 18 10 98 10 58 10 38 10
HDMI3	78 03 0C 00 30 00 B8 2D 20 C0 0E 01 40 0A 3C 08 10 18 10 98 10 58 10 38 10
HDMI4	78 03 0C 00 40 00 B8 2D 20 C0 0E 01 40 0A 3C 08 10 18 10 98 10 58 10 38 10
HDMI5	78 03 0C 00 50 00 B8 2D 20 C0 0E 01 40 0A 3C 08 10 18 10 98 10 58 10 38 10

#### 4.3. White Balance Adjustment

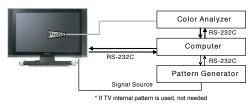
#### 4.3.1 Overview

- (1) W/B adj. Objective & How-it-works
- (2) Objective: To reduce each Panel's W/B deviation
- (3) How-it-works: When R/G/B gain in the OSD is at 192, it means the panel is at its Full Dynamic Range. In order to prevent saturation of Full Dynamic range and data, one of R/G/B is fixed at 192, and the other two is lowered to find the desired value.
- (4) Adj. condition: normal temperature
  - 1) Surrounding Temperature : 25 °C  $\pm$  5 °C
  - 2) Warm-up time: About 5 Min
  - 3) Surrounding Humidity : 20 %  $\sim$  80 %

#### 4.3.2 Equipment

- 1) Color Analyzer: CA-210 (LED Module : CH 14)
- 2) Adj. Computer(During auto adj., RS-232C protocol is needed)
- 3) Adjust Remote control
- 4) Video Signal Generator MSPG-925F 720p/216-Gray (Model: 217, Pattern: 78)
  - -> Only when internal pattern is not available
- Color Analyzer Matrix should be calibrated using CS-1000

#### 4.3.3. Equipment connection MAP



#### 4.3.4. Adj. Command (Protocol)

<Command Format>



- LEN: Number of Data Byte to be sent
- CMD: Command
- VAL: FOS Data value
- CS: Checksum of sent data
- A: Acknowledge
- Ex) [Send: JA\_00\_DD] / [Ack: A\_00\_okDDX]

#### ■ RS-232C Command used during auto-adj.

RS-23	RS-232C COMMAND		Explanation
[CMD	ID	DATA]	
wb	00	00	Begin White Balance adj.
wb	00	10	Gain adj.(internal white pattern)
wb	00	1f	Gain adj. completed
wb	00	20	Offset adj.(internal white pattern)
wb	00	2f	Offset adj. completed
wb	00	ff	End White Balance adj.(Internal pattern disappears)

Ex) wb 00 00 -> Begin white balance auto-adj.

wb 00 10 -> Gain adj. ja 00 ff -> Adj. data

jb 00 c0

•••

wb 00 1f -> Gain adj. completed

\*(wb 00 20(Start), wb 00 2f(completed)) -> Off-set adj. wb 00 ff -> End white balance auto-adj.

#### ■ Adj. Map

	ITEM	Com	mand	Data Rai	nge(Hex.)	Default(Decimal)
		Cmd 1	Cmd 2	Min	Max	
Cool	R-Gain	j	g	00	C0	
	G-Gain	j	h	00	C0	
	B-Gain	j	i	00	C0	
	R-Cut					
	G-Cut					
	B-Cut					
Medium	R-Gain	j	а	00	C0	
	G-Gain	j	b	00	C0	
	B-Gain	j	С	00	C0	
	R-Cut					
	G-Cut					
	B-Cut					
Warm	R-Gain	j	d	00	C0	
	G-Gain	j	е	00	C0	
	B-Gain	j	f	00	C0	
	R-Cut					
	G-Cut					

#### 4.3.5. Adjustment method

- (1) Auto adjustment method
  - 1) Set TV in adj. mode using POWER ON key.
  - Zero calibrate probe then place it on the center of the Display.
  - 3) Connect Cable. (RS-232C)
  - 4) Select mode in adj. Program and begin adjustment.
  - 5) When adjustment is complete (OK Sign), check adj. status pre mode.(Warm, Medium, Cool)
  - 6) Remove probe and RS-232C cable to complete adjustment.
  - W/B Adj. must begin as start command "wb 00 00", and finish as end command "wb 00 ff", and Adj. offset if need.

#### (2) Manual adjustment method

- 1) Set TV in Adjustment mode using POWER ON.
- 2) Zero Calibrate the probe of Color Analyzer, then place it on the center of LCD module within 10 cm of the surface.
- Press ADJ key -> EZ adjust using Adjustment remote control -> 7. White-Balance then press the cursor to the right(►) key.
  - (When key(►) is pressed 216 Gray internal pattern will be displayed.)
- 4) One of R Gain / G Gain / B Gain should be fixed at 192, and the rest will be lowered to meet the desired value.
- Adj. is performed in COOL, MEDIUM, WARM 3 modes of color temperature.
- If internal pattern is not available, use RF input. In EZ Adj. menu 7.White Balance, you can select one of 2 Test-pattern: ON, OFF. Default is inner(ON). By selecting OFF, you can adjust using RF signal in 216 Gray pattern.
- Adj. condition and cautionary items
  - Lighting condition in surrounding area Surrounding lighting should be lower 10 lux. Try to isolate adj. area into dark surrounding.
  - 2) Probe location : Color Analyzer(CA-210) probe should be within 10 cm and perpendicular of the module surface. ( $80^{\circ} \sim 100^{\circ}$ )
- 3) Aging time
  - After Aging Start, Keep the Power ON status during 5
  - In case of LCD, Back-light on should be checked using no signal or Full-white pattern.

## 4.3.6. Reference(White Balance Adj. coordinate and temperature)

- Luminance : 216 Gray
- Standard color coordinate and temperature using CS-1000 (over 26 inch)

Mode	Color Cod	ordination	Temp	ΔUV
	х у			
COOL	0.269	0.273	13000 K	0.0000
MEDIUM	0.285	0.293	9300 K	0.0000
WARM	0.313	0.329	6500 K	0.0000

 Standard color coordinate and temperature using CA-210 (CH 14)

Mode	Color Cod	ordination	Temp	ΔUV
	x y			
COOL	0.269 ± 0.002	0.273 ± 0.002	13000 K	0.0000
MEDIUM	0.285 ± 0.002	0.293 ± 0.002	9300 K	0.0000
WARM	0.313 ± 0.002	$0.329 \pm 0.002$	6500 K	0.0000

#### 4.3.7. ALELF & Edge LED White balance table

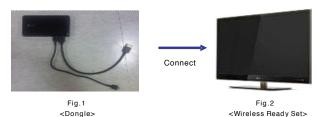
- Edge LED module change color coordinate because of aging time.
- Apply under the color coordinate table, for compensated aging time.

ſΑ	L	Ε	L	F1

GP3	Aging Time	Cool		Medium		Warm			
	(Min.)	Х	Υ	Х	Υ	Х	Υ		
		269	273	285	293	313	329		
1	0-2	285	297	301	317	321	340		
2	3-5	284	296	300	316	320	339		
3	6-9	283	294	299	314	319	337		
4	10-19	282	292	298	312	318	335		
5	20-35	279	287	295	307	315	330		
6	36-49	275	281	291	301	311	324		
7	50-79	273	278	289	298	309	321		
8	80-149	271	275	287	295	307	318		
9	Over 150	269	273	286	293	305	316		

#### 4.4. Wireless function check

- Step 1) Connect set and Dongle of Wireless to Cable of HDMI & TTA 20Pin.
- Step 2) At OSD of SET, check the message like Fig.3.
- Step 3) Detach Cable of Wireless Dongle



Wireless TV connecting...

Fig.3 Connect the Dongle (Dongle Connection Display)

#### 4.5. EYE-Q function check

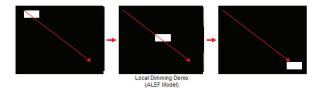
- Step 1) Turn on TV.
- Step 2) Press EYE key of Adjustment remote control.
- Step 3) Cover the Eye Q II sensor on the front of the using your hand and wait for 6 seconds.
- Step 4) Confirm that R/G/B value is lower than 10 of the "Raw Data(Sensor data, Back light)". If after 6 seconds, R/G/B value is not lower than 10, replace Eye Q II sensor.
- Step 5) Remove your hand from the Eye Q II sensor and wait for 6 seconds.
- Step 6) Confirm that "ok" pop up. If change is not seen, replace Eye Q II sensor.



### 4.6. Local Dimming Function Check

- (1) Turn on TV.
- (2) At the Local Dimming mode, module Edge Backlight moving Top to Bottom Back light of IOP module moving.
- (3) Confirm the Local Dimming mode.
- (4) Press "exit" key





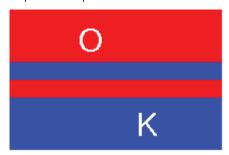
### 4.7. Magic Motion Remote control test

- Equipment : RF Remote control for test, IR-KEY-Code Remote control for test
- You must confirm the battery power of RF-Remote control before test.(recommend that change the battery per every lot)
- Sequence (test)
- 1) if you select the 'start key(Mute)' on the controller, you can pairing with the TV SET.
- 2) You can check the cursor on the TV Screen, when select the 'OK' key on the controller.
- 3) You must remove the pairing with the TV Set by select 'Vol+(STOP)' key on the controller.

#### 4.8. 3D function test

(Pattern Generator MSHG-600, MSPG-6100 [Support HDMI 1.4])

- \* HDMI mode No. 872, pattern No. 83)
- 1) Please input 3D test pattern like below.



2) When 3D OSD appear automatically, then select green key.

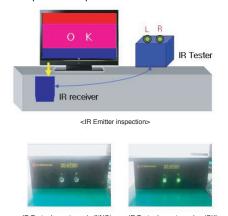


3) Don't wear a 3D Glasses, Check the picture like below.



#### 4.9. RF emitter inspection

(1) Start 3D pattern inspection



<IR Tester Lamp turned off(NG)> <IR Tester Lamp turned on(OK)>

(2) If RF emitter signal is correctly received to RF receiver, the lamp of RF tester turn on.

#### 4.10. Option selection per country

- (1) Overview
  - Option selection is only done for models in Non-EU.
  - Applied model: LD12D/N Chassis applied EU model.

#### (2) Method

- Press ADJ key on the Adjustment remote control, then select Country Group Menu.
- Depending on destination, select Country Group Code 04 or Country Group EU then on the lower Country option, select US, CA, MX. Selection is done using +, or ► KEY.

#### 4.11. Tool Option selection

- Method: Press Adj. key on the Adjustment remote control, then select Tool option.

#### 4.12. Ship-out mode check(In-stop)

After final inspection, press IN-STOP key of the Adjustment remote control and check that the unit goes to Stand-by mode.

### 5. GND and Internal Pressure check

#### 5.1. Method

- 1) GND & Internal Pressure auto-check preparation
  - Check that Power Cord is fully inserted to the SET. (If loose, re-insert)
- 2) Perform GND & Internal Pressure auto-check
  - Unit fully inserted Power cord, Antenna cable and A/V arrive to the auto-check process.
  - Connect D-terminal to AV JACK TESTER
  - Auto CONTROLLER(GWS103-4) ON
  - Perform GND TEST
  - If NG, Buzzer will sound to inform the operator.
  - If OK, changeover to I/P check automatically. (Remove CORD, A/V form AV JACK BOX.)
  - Perform I/P test.
  - If NG, Buzzer will sound to inform the operator.
  - If OK, Good lamp will lit up and the stopper will allow the pallet to move on to next process.

#### 5.2. Checkpoint

- TEST voltage
- GND: 1.5 KV/min at 100 mA
- SIGNAL: 3 KV/min at 100 mA
- TEST time: 1 second
- TEST POINT
- GND TEST = POWER CORD GND & SIGNAL CABLE METAL GND
- Internal Pressure TEST = POWER CORD GND & LIVE & NEUTRAL
- LEAKAGE CURRENT: At 0.5 mArms

#### 6. Audio

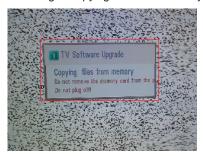
No.	Item	Min.	Тур.	Max.	Unit	
1.	Audio practical max		10	12	W	EQ Off
	Output, L/R					AVL Off
	(Distortion=10 %		8.9	9.8	Vrms	Clear Voice Off
	max Output)					
2.	Speaker (8 Ω		10	12	W	EQ On
	Impedance)					AVL On
						Clear Voice On

#### Measurement condition:

- 1. RF input: Mono, 1 KHz sine wave signal, 100 % Modulation
- 2. CVBS, Component: 1 KHz sine wave signal 0.4 Vrms
- 3. RGB PC: 1 KHz sine wave signal 0.7 Vrms

### 7. USB S/W download(option, Service only)

- 1) Put the USB Stick to the USB socket.
- 2) Automatically detecting update file in USB Stick.
  - If your downloaded program version in USB Stick is Low, it didn't work. But your downloaded version is High, USB data is automatically detecting.
- 3) Show the message "Copying files from memory".



4) Updating is starting.



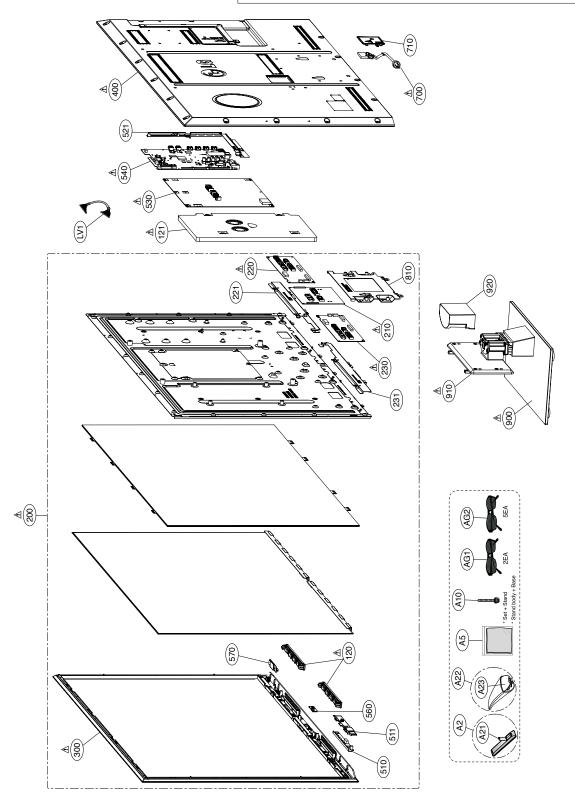


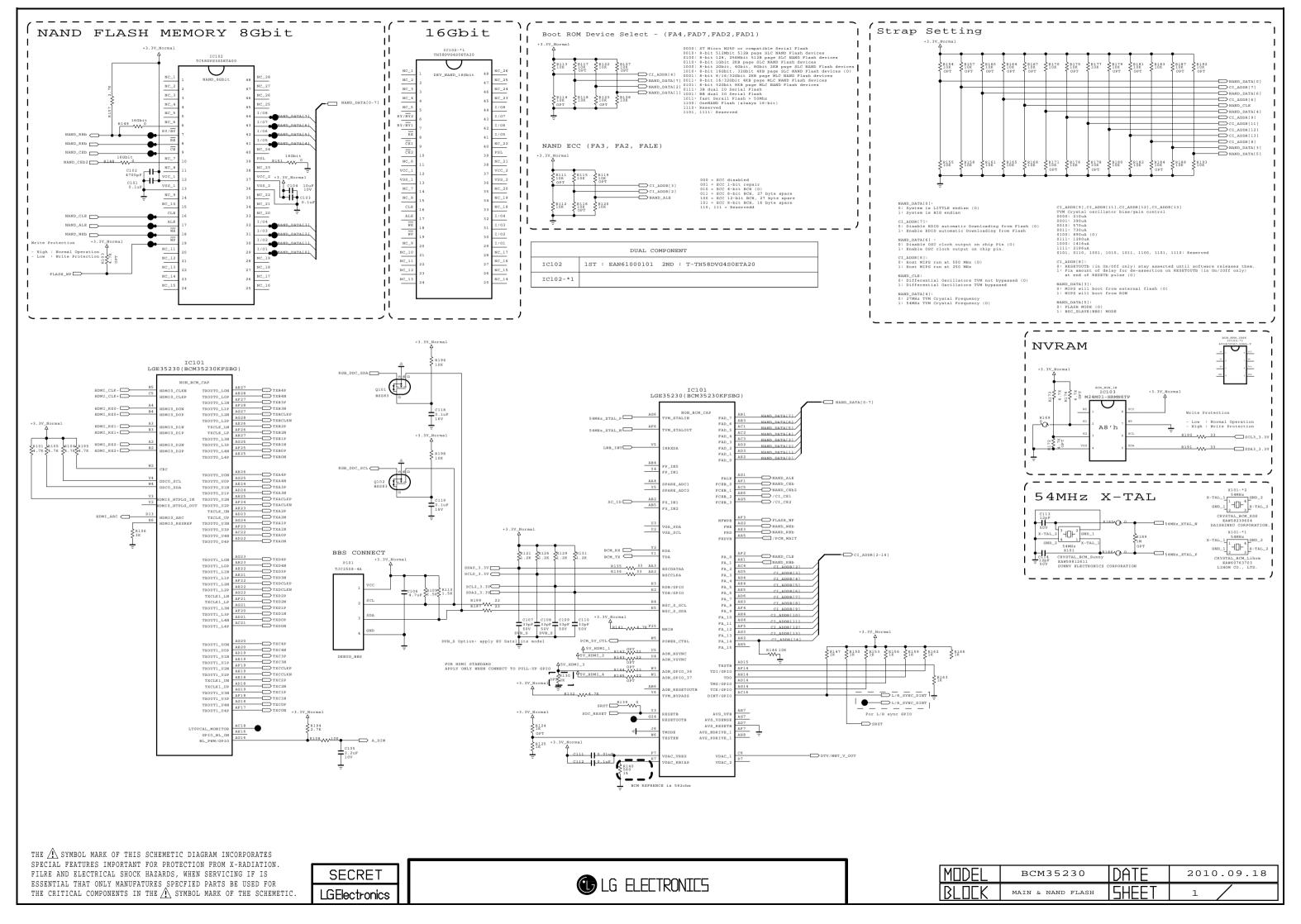
- 5) Updating Completed, The TV will restart automatically.
- 6) If your TV is turned on, check your updated version and Tool option. (explain the Tool option, next stage)
  - \* If downloading version is more high than your TV have, TV can lost all channel data. In this case, you have to channel recover. if all channel data is cleared, you didn't have a DTV/ATV test on production line.
- \* After downloading, have to adjust TOOL OPTION again.
- 1) Push "IN-START" key in service remote control.
- 2) Select "Tool Option 1" and push "OK" key.
- 3) Punch in the number. (Each model has their number.)

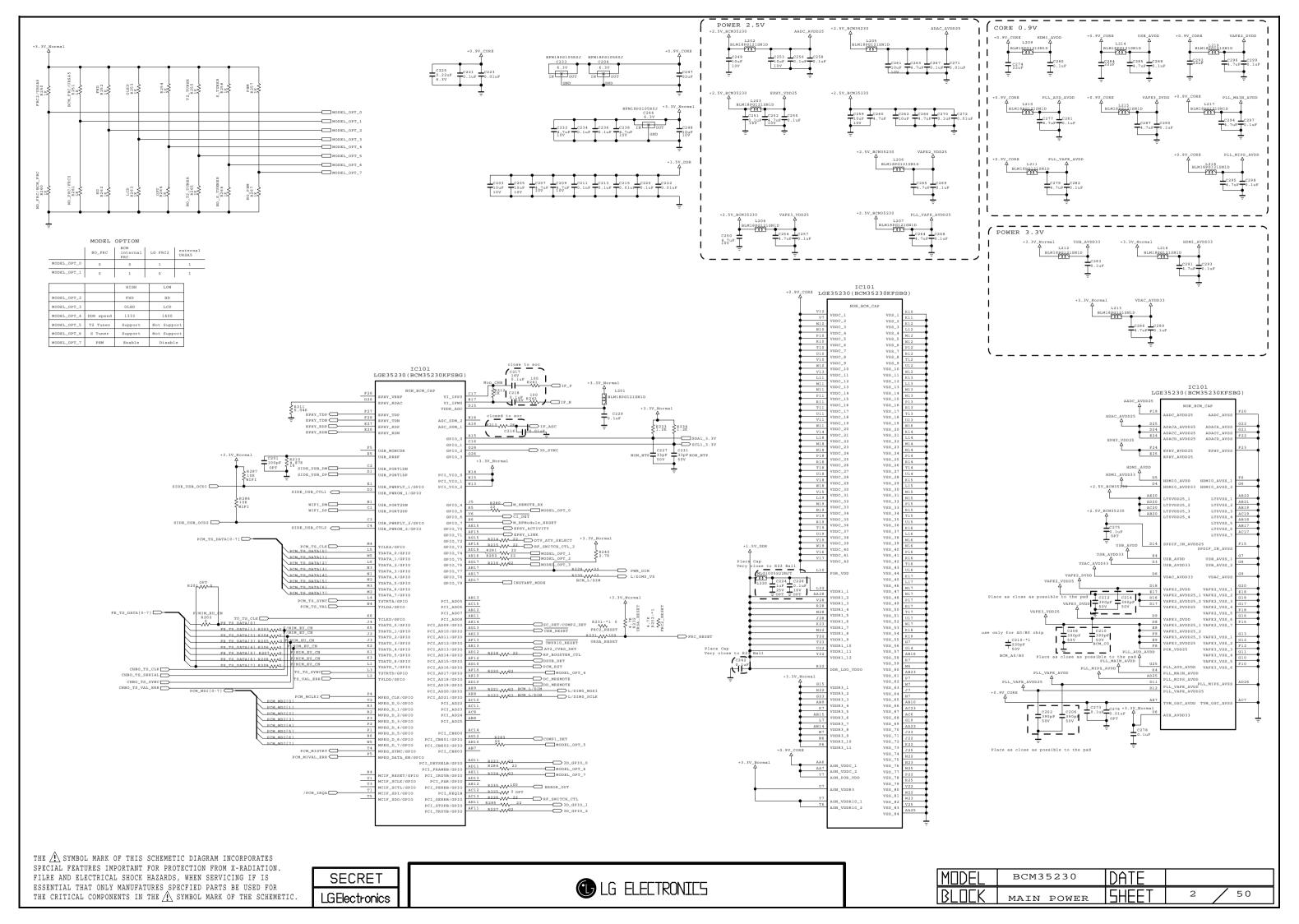
## **EXPLODED VIEW**

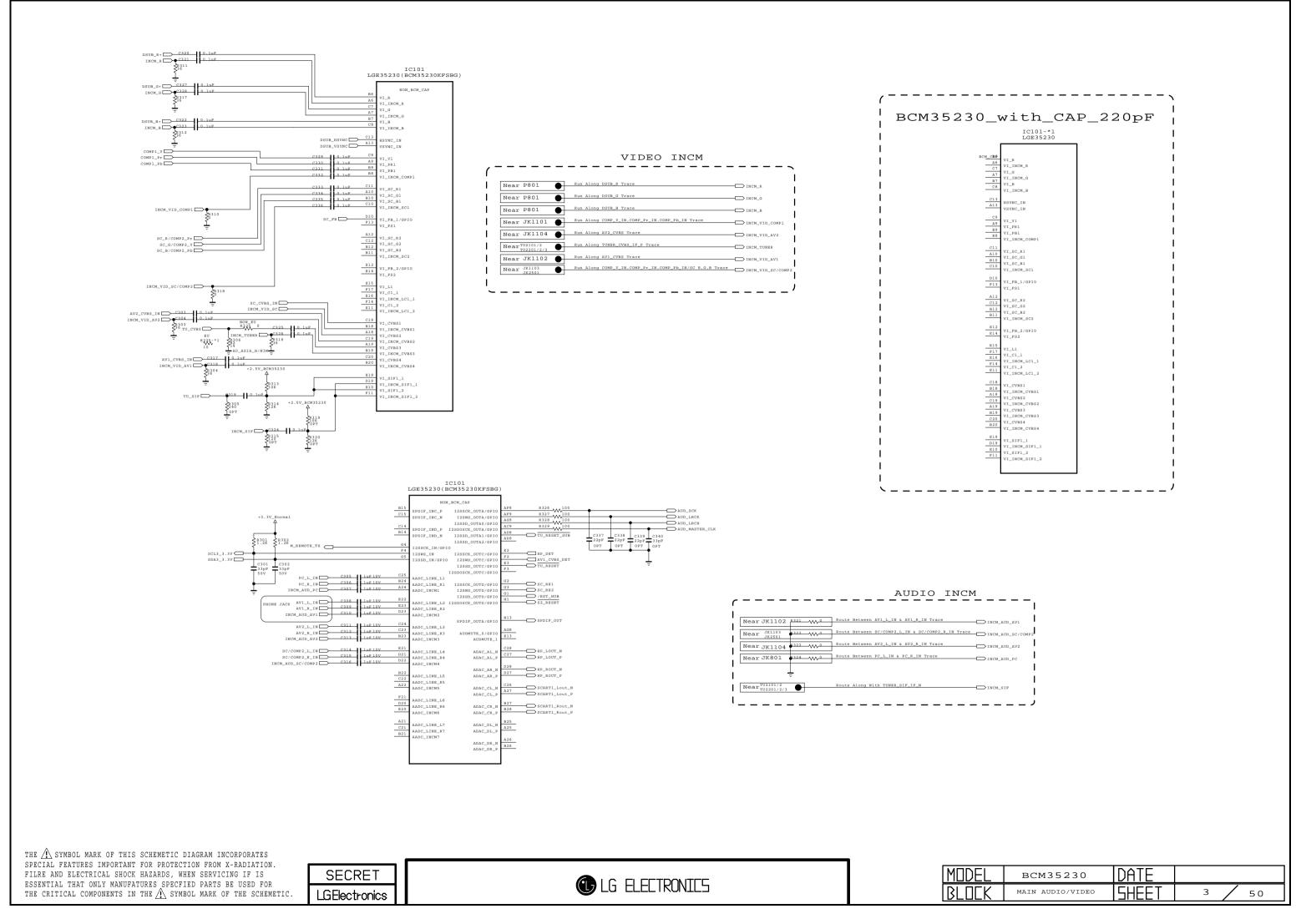
#### IMPORTANT SAFETY NOTICE

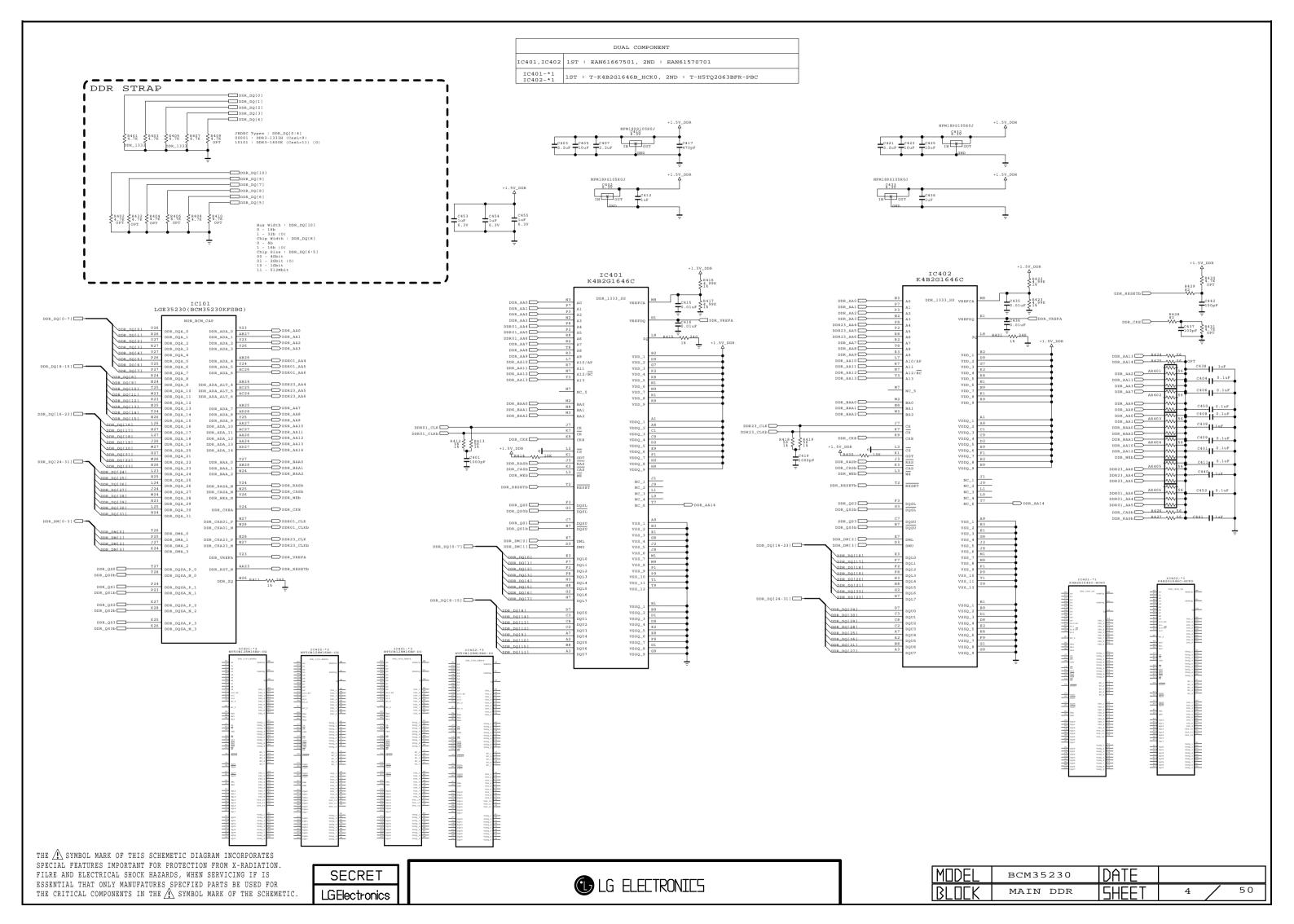
Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\underline{\Lambda}$  in the Schematic Diagram and EXPLODED VIEW. It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards. Do not modify the original design without permission of manufacturer.



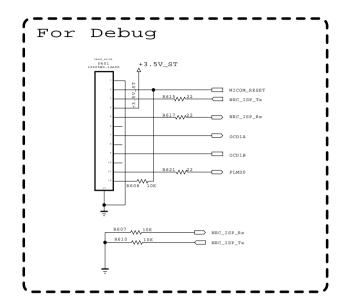


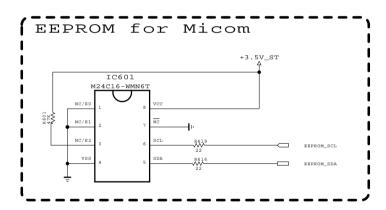


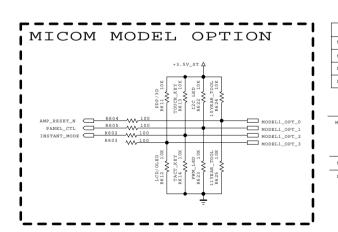


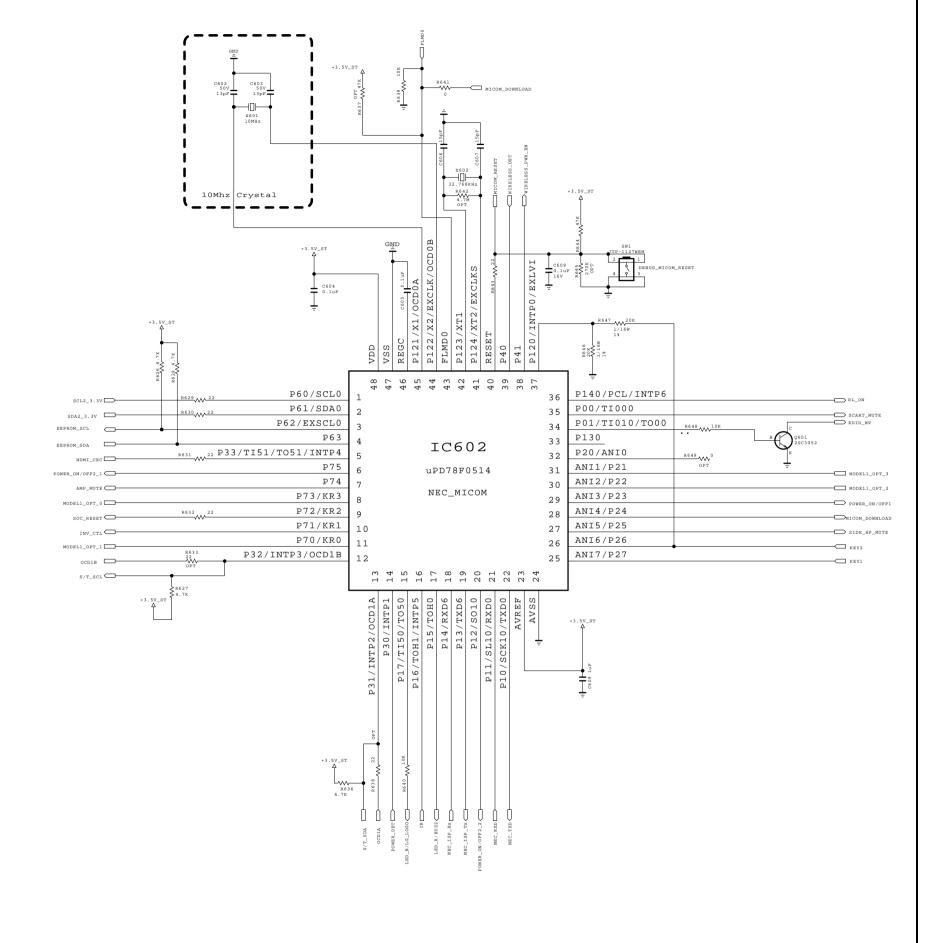


#### NEC MICOM









THE A SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE A SYMBOL MARK OF THE SCHEMETIC.

SECRET LGElectronics

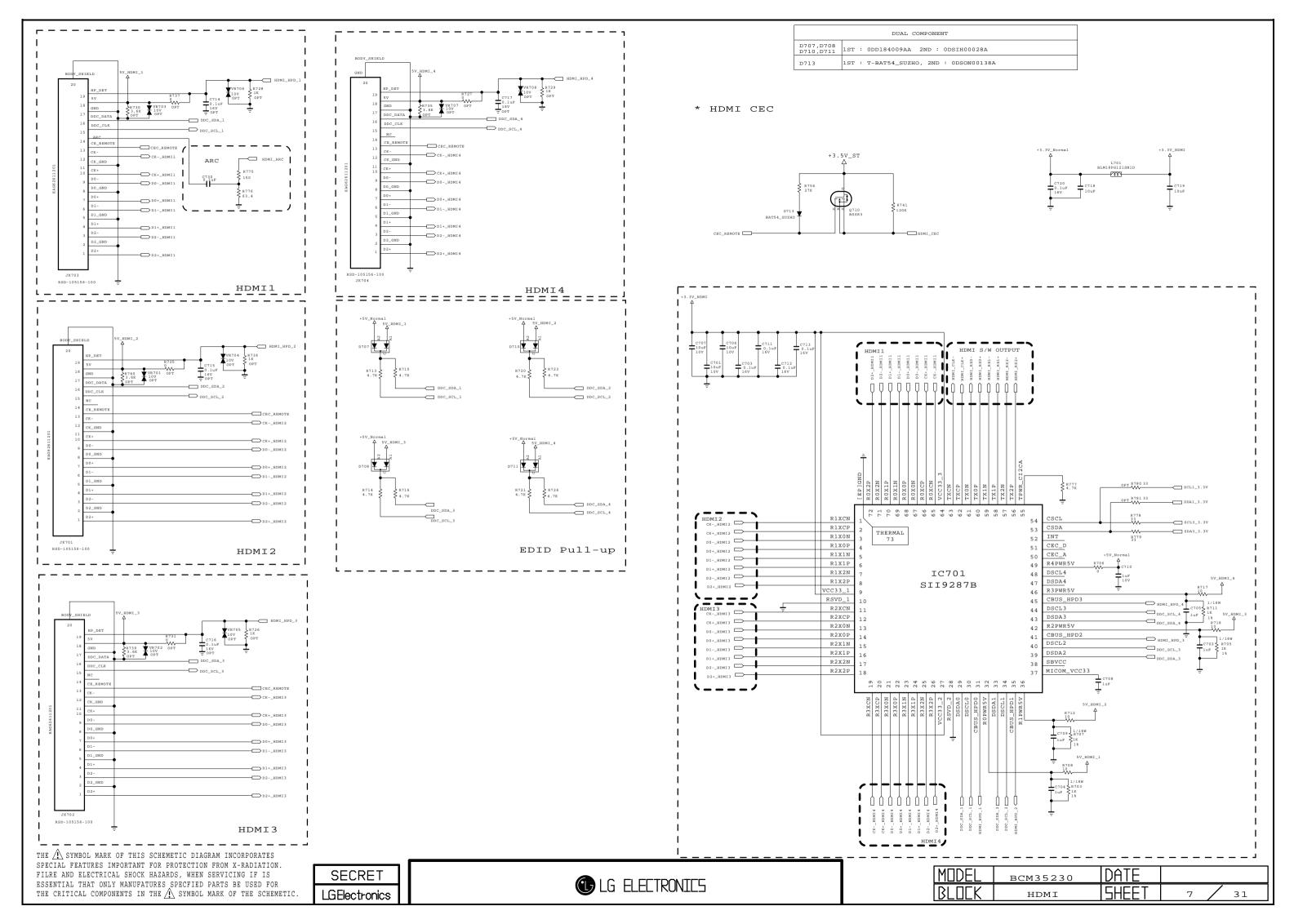
MODEL OPTION

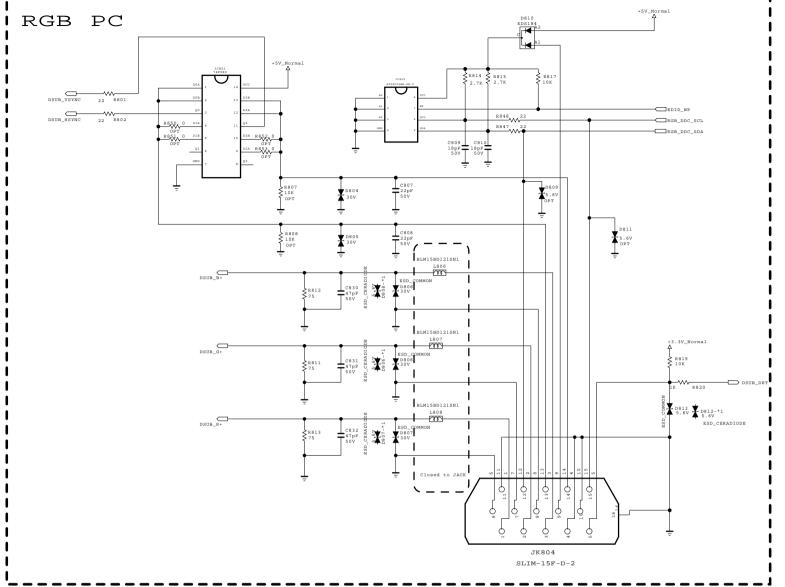
30 TOUCH\_KEY

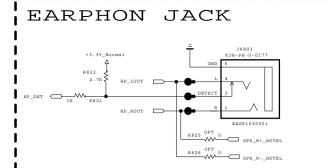
TACT\_KEY

**U**LG ELECTRONICS

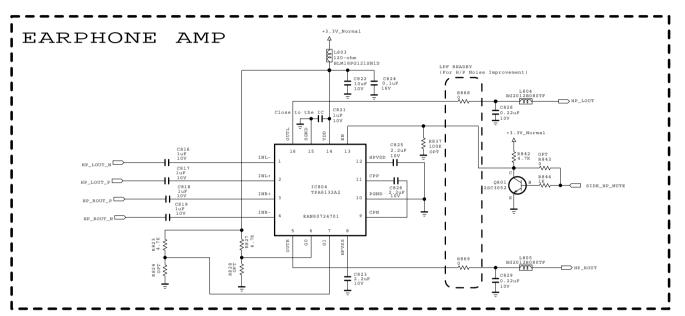
MODEL	BCM35230	DATE			
BLOCK	MICOM	SHEET	6	50	

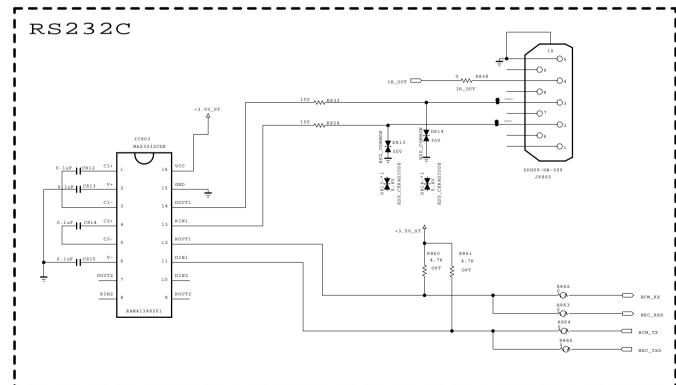


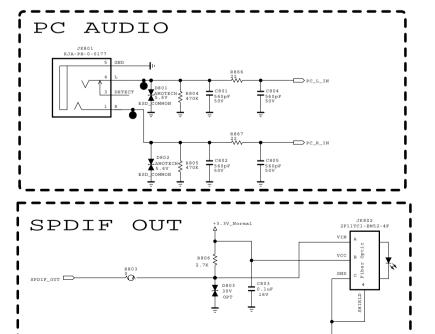




	DUAL COMPONENT	
D804,D805,D806 D807,D808,D813 D814	1ST : EAH39491601, 2ND : EAH33945901	
D810	1ST : 0DD184009AA, 2ND : 0DS1H00028A	
Q801	1ST : 0TRIY80001A, 2ND : 0TR387500AA	
IC805	1ST : EAN61151201, 2ND : EAN61130001	







SECRET LGElectronics

LG ELECTRONICS

 MODEL
 BCM35230
 DATE
 2010.10.21

 BLOCK
 COMMON JACK
 SHEET
 8
 58

THE 

SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES

SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.

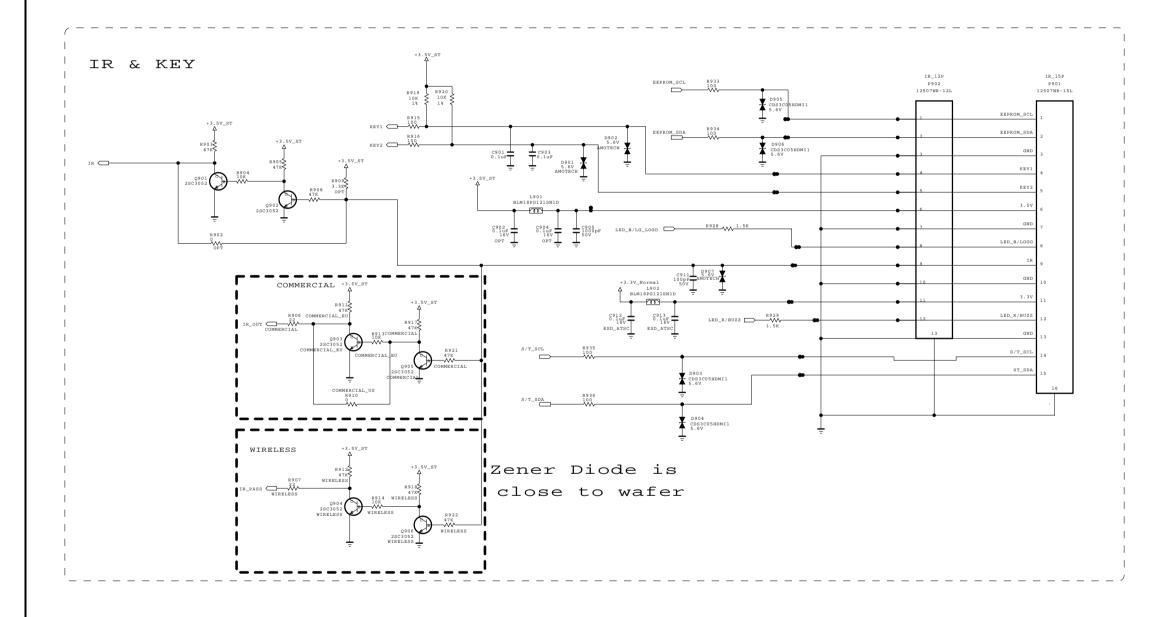
FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS

ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR

THE CRITICAL COMPONENTS IN THE 

SYMBOL MARK OF THE SCHEMETIC.

	DUAL COMPONENT						
Q901,Q902,Q903 Q904,Q905,Q906	1ST : 0TRIY80001A 2ND : 0TR387500AA						
D903,D904 D905,D906	1ST : EAH42720601, 2ND : EAH60994401						



THE  $\bigwedge$  SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  $\bigwedge$  SYMBOL MARK OF THE SCHEMETIC.

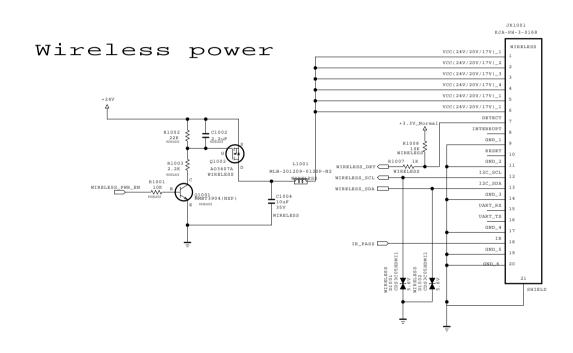
SECRET LGElectronics

LG ELECTRONICS

MODEL	BCM35230	DATE		
BLOCK	IR/KEY	SHEET	9	50

## WIRELESS READY MODEL

DUAL COMPONENT		
D1001,D1002	1ST : EAH42720601 2ND : EAH60994401	
Q1001	1ST : EBK61012601, 2ND : OTRDI80002A	
Q1002	1ST : EBK60752501, 2ND : EBK61011501	



Wireless I2C connection with I2C\_1
Address: 0X20

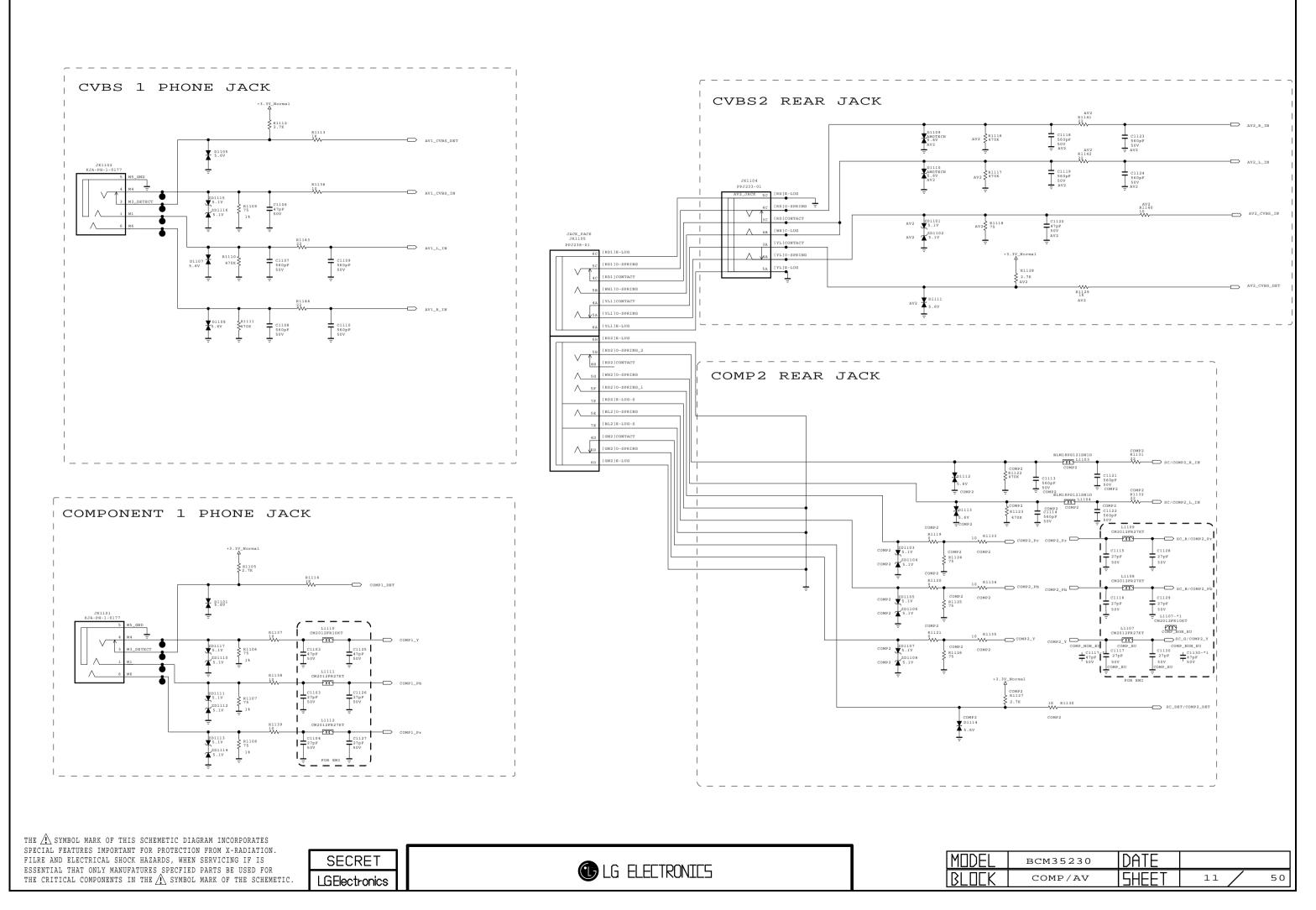
WIRELESS\_SCL R1005\_\_\_\_\_\_33 SCL2\_3.3V
WIRELESS\_SDA R1005\_\_\_\_\_\_31 SDA2\_3.3V
WIRELESS\_SDA WIRELESS\_SDA SDA2\_3.3V

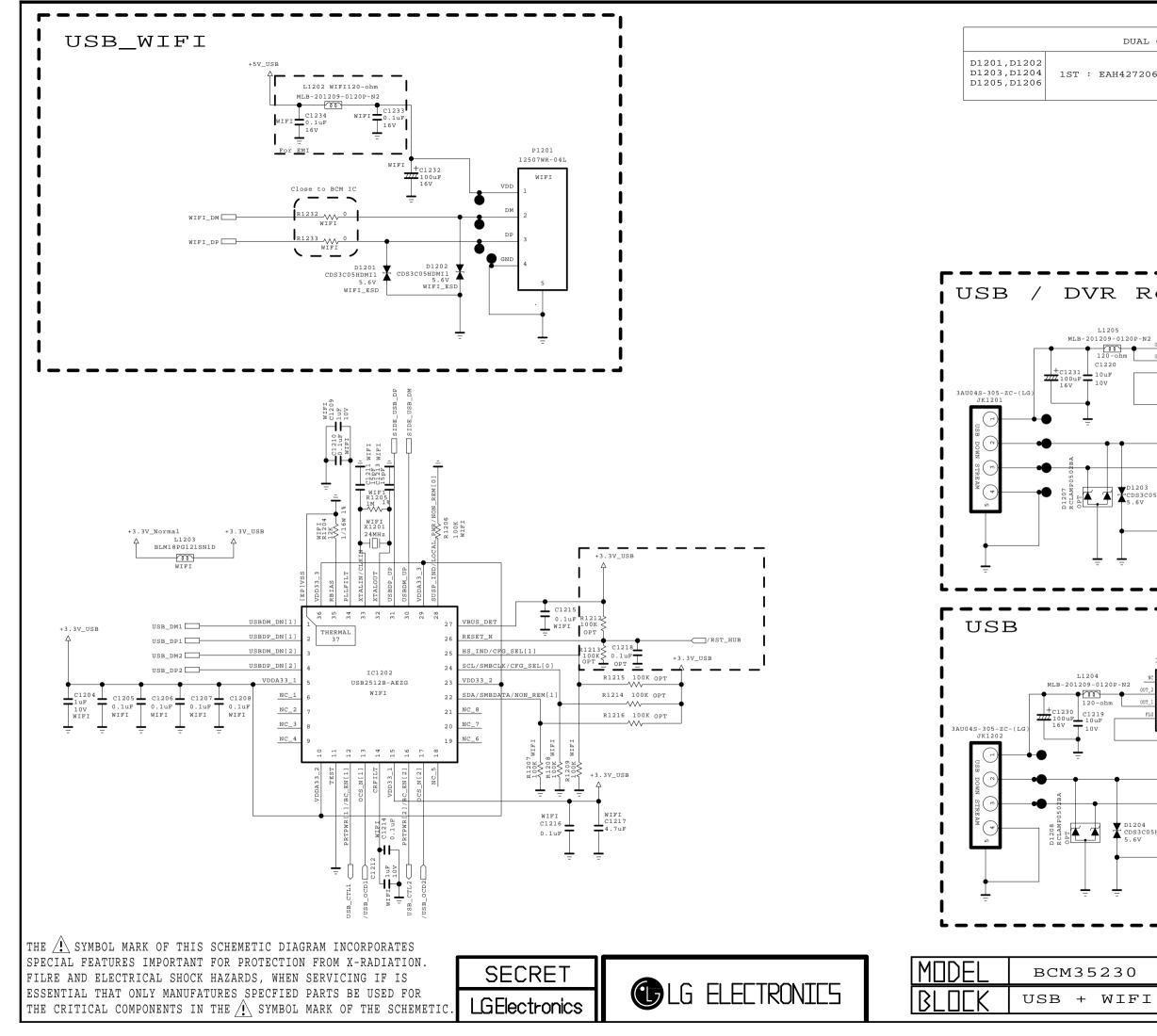
THE  $\bigwedge$  SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  $\bigwedge$  SYMBOL MARK OF THE SCHEMETIC.

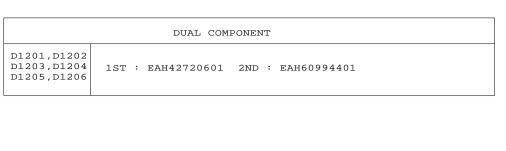


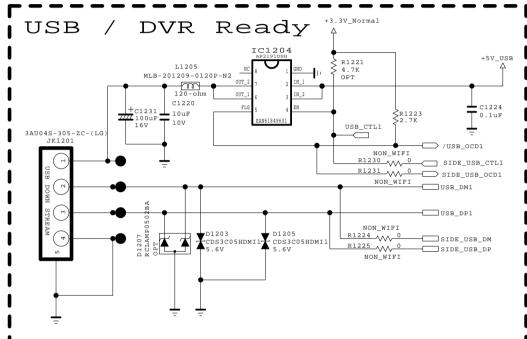


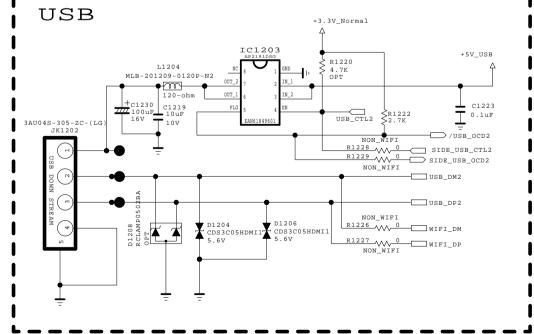
MODEL	BCM35230	DATE	
BLOCK	WIRELESS	SHEET	10 / 50





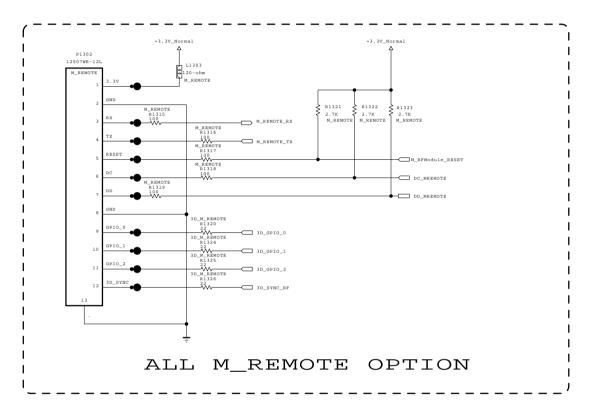






MODEL BCM35230 DATE
BLOCK USB + WIFI SHEET 12

## TI solution M\_REMOTE OPTION



THE  $\bigwedge$  SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  $\bigwedge$  SYMBOL MARK OF THE SCHEMETIC.

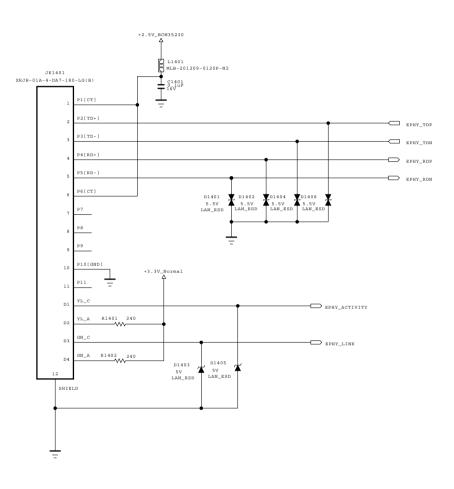
SECRET LGElectronics

LG ELECTRONICS

MODEL	BCM35230	DATE	
BLOCK	M_REMOCON	SHEET	13 / 50

## Ethernet Block

DUAL COMPONENT			
D1401,D1402 D1403,D1404 D1405,D1406	1ST : EAH42720601 2ND : EAH60994401		



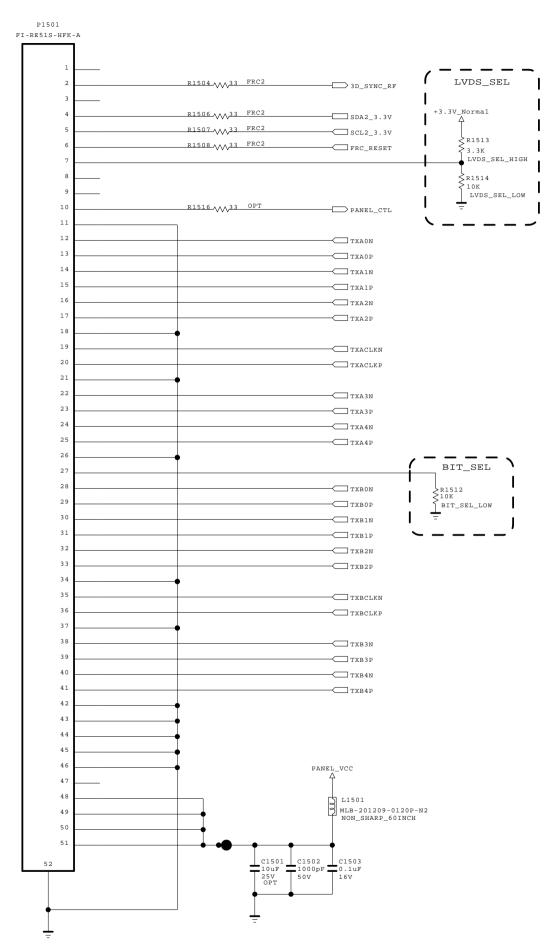
THE A SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE A SYMBOL MARK OF THE SCHEMETIC.

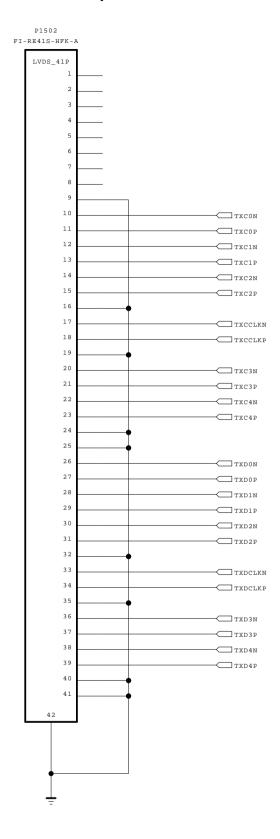


LG ELECTRONICS

MODEL	BCM35230	DATE		
BLOCK	ETHERNET	SHEET	14	50

## FHD120Hz LVDS output(51pin+41Pin)





 MODEL
 BCM35230
 DATE
 2010.11.03

 BLOCK
 LVDS
 SHEET
 15
 50

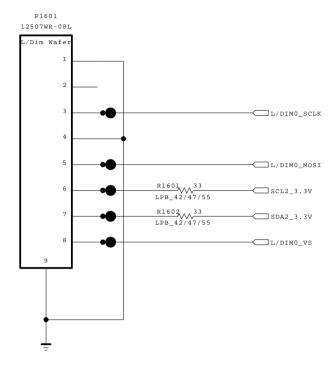
REVERSE MARK

THE SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS
ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR
THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMETIC





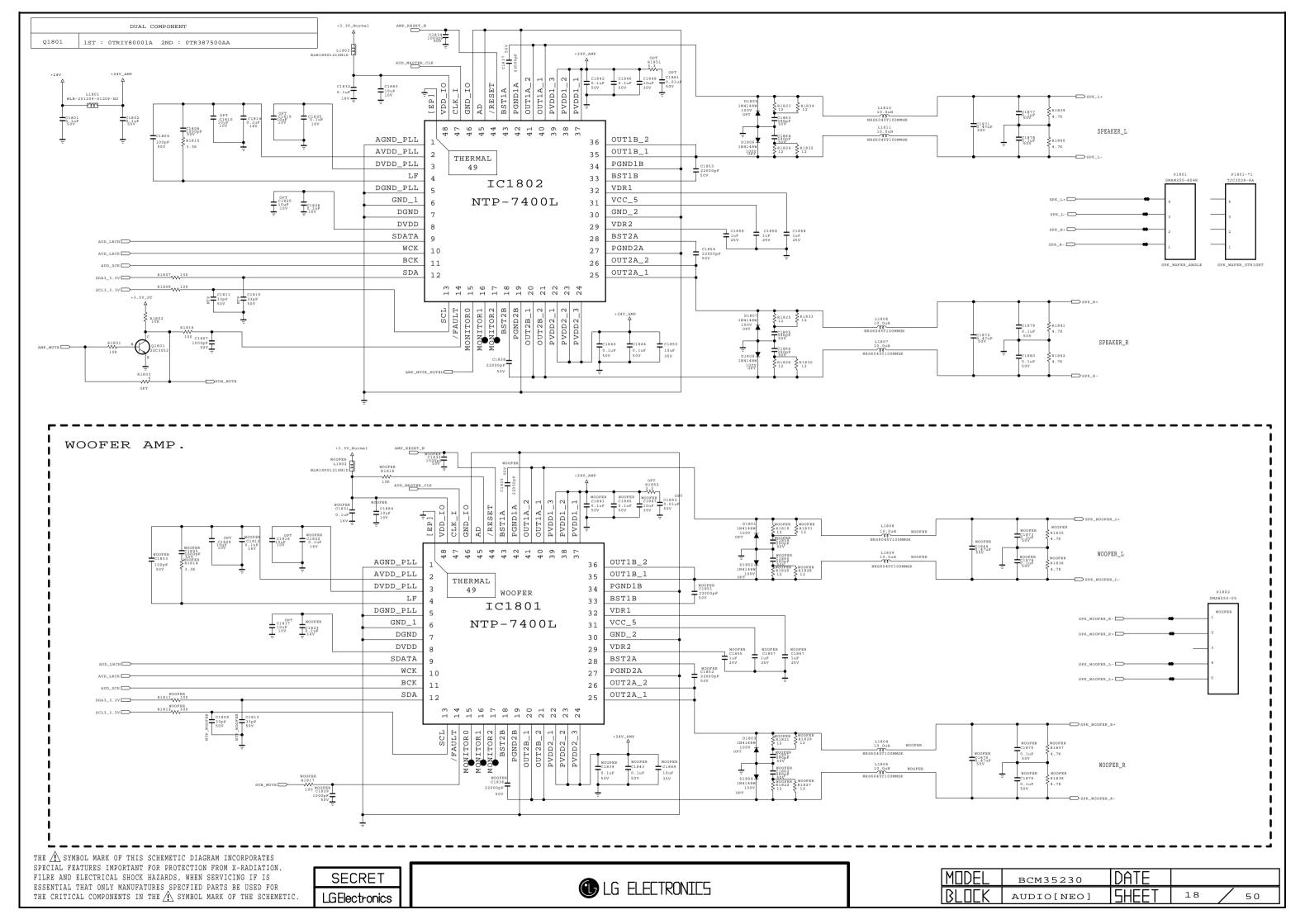
## [Local Dimming Block]

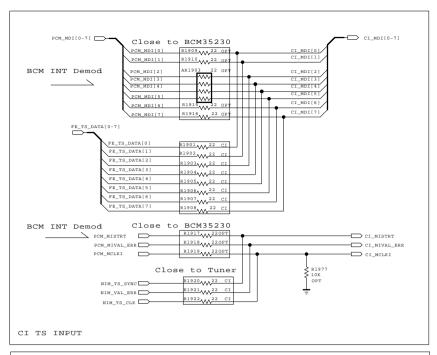


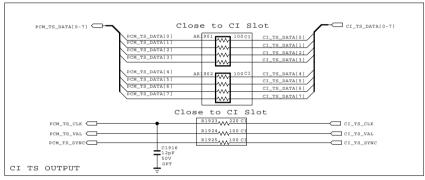
THE SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMETIC.

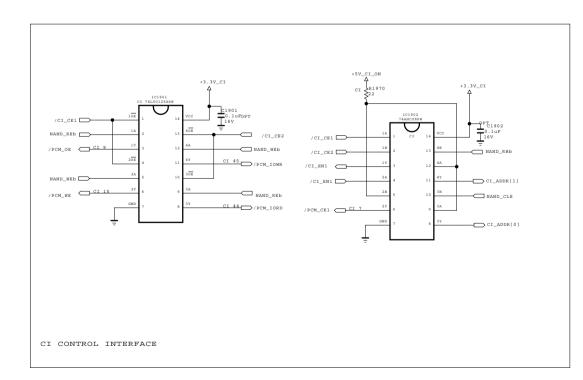


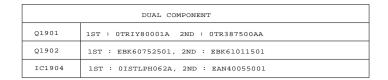
MODEL	BCM35230	DATE	
BLOCK	L_DIMMING	SHEET	16 / 50

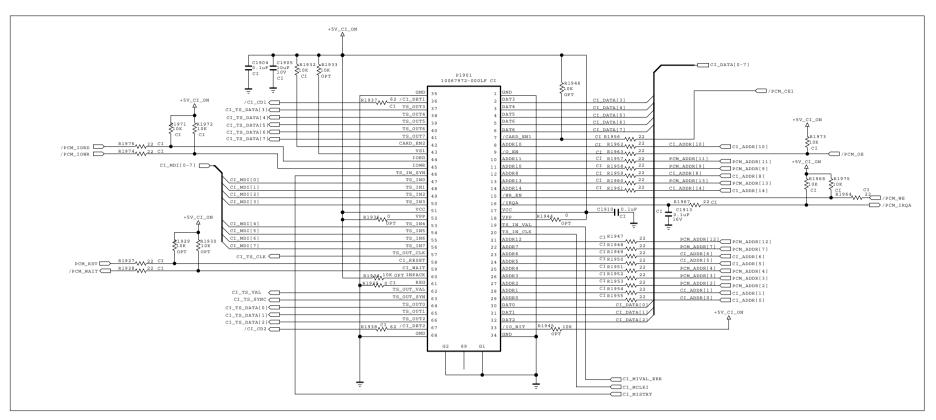


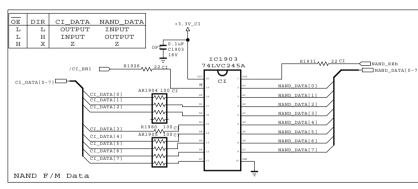


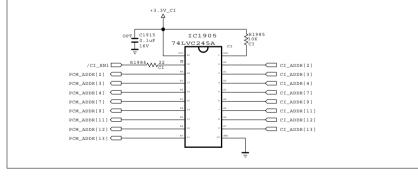


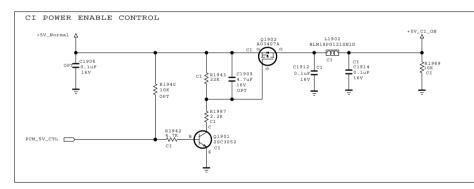


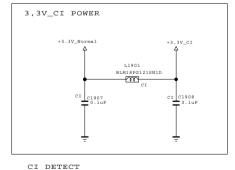












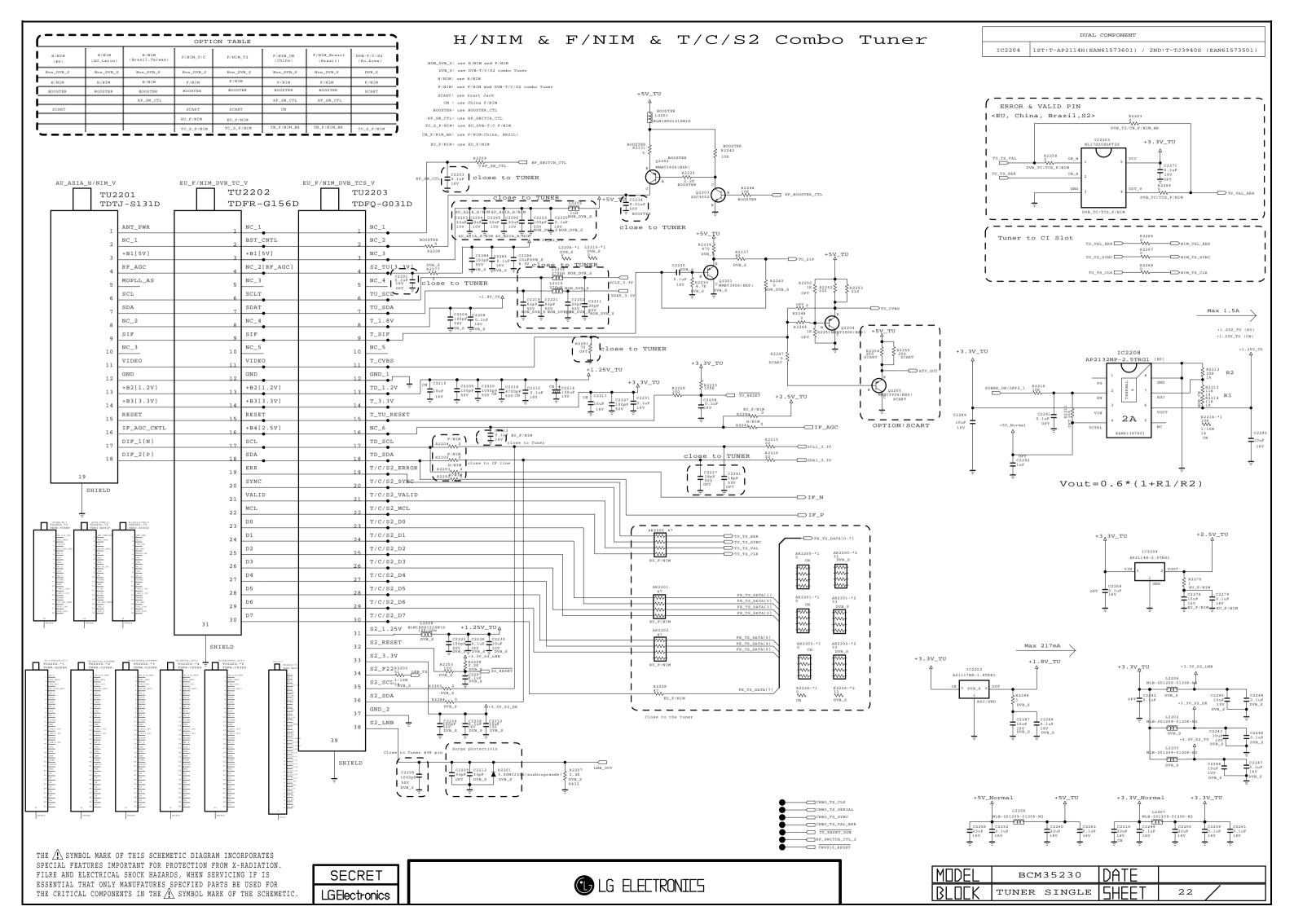
THE \(\hat{\Lambda}\) SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE \(\hat{\Lambda}\) SYMBOL MARK OF THE SCHEMETIC.

SECRET LGElectronics

LG ELECTRONICS

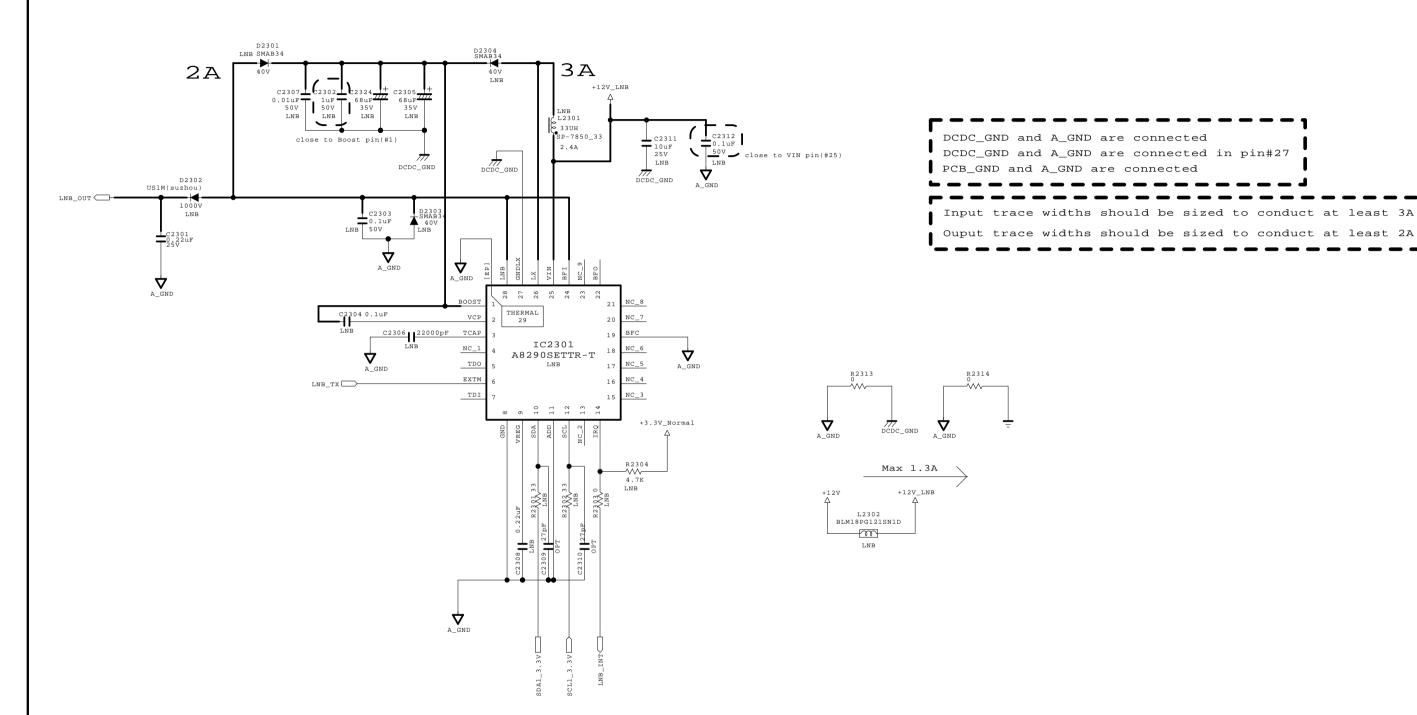
 MODEL
 BCM35230
 DATE
 2010.11.11

 BLOCK
 CI
 SHEET
 19 / 58



## DVB-S2 LNB Part Allegro

(Option:LNB)



THE \( \)\ SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES

SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.

FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS

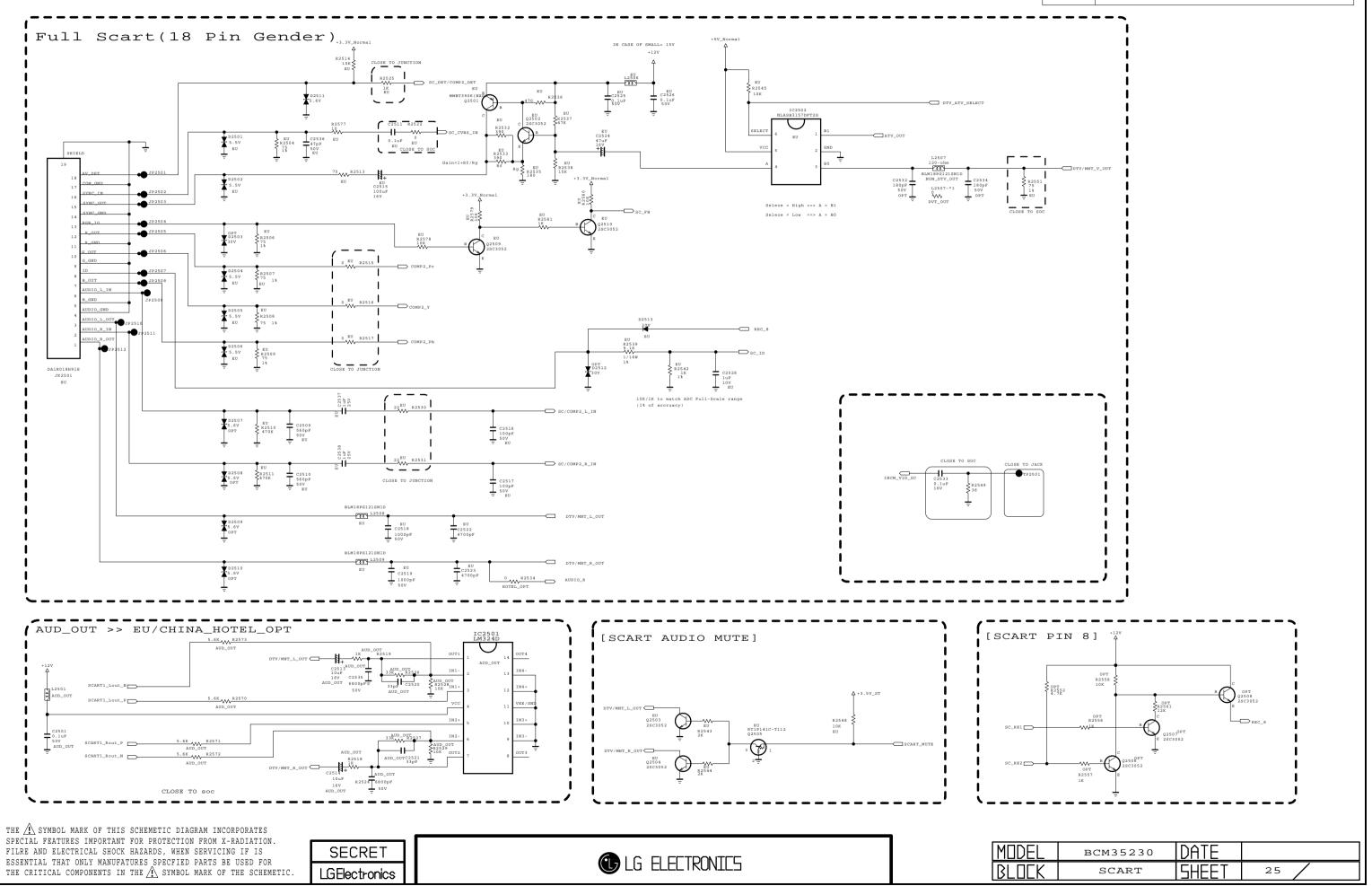
ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR

THE CRITICAL COMPONENTS IN THE \( \)\ SYMBOL MARK OF THE SCHEMETIC

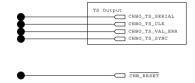


MODEL	BCM35230	DATE	2010.11.02
BLOCK	LNB	SHEET	23 / 57

	DUAL COMPONENT
Q2502,Q2503 Q2504,Q2506 Q2507,Q2508	1ST : 0TRIY80001A 2ND : 0TR387500AA
Q2501	1ST : EBK61012701, 2ND : EBK58172301
Q2505	1ST : 0TRIH80004A, 2ND : EBK61012501, 3RD : 0TR102009AM
D2513	1ST : T-BAT54_SUZHO, 2ND : 0DSON00138A



#### NON CHB



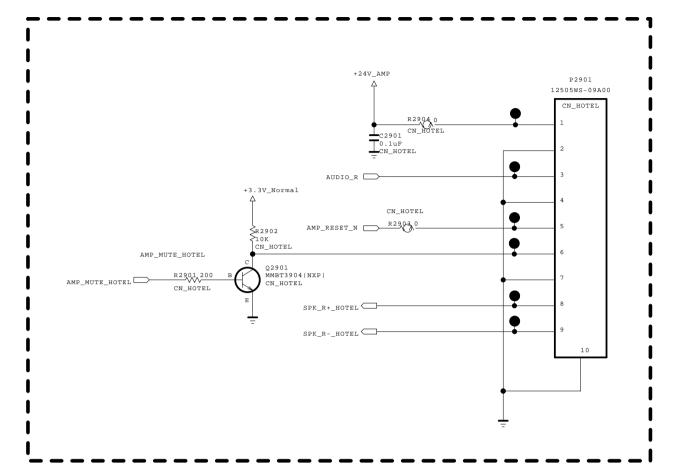
THE 
SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS
ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR
THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMETIC.





MODEL	BCM35230	DATE			
BLOCK	NON CHB	SHEET	28	$\overline{}$	50

#### China Hotel Option



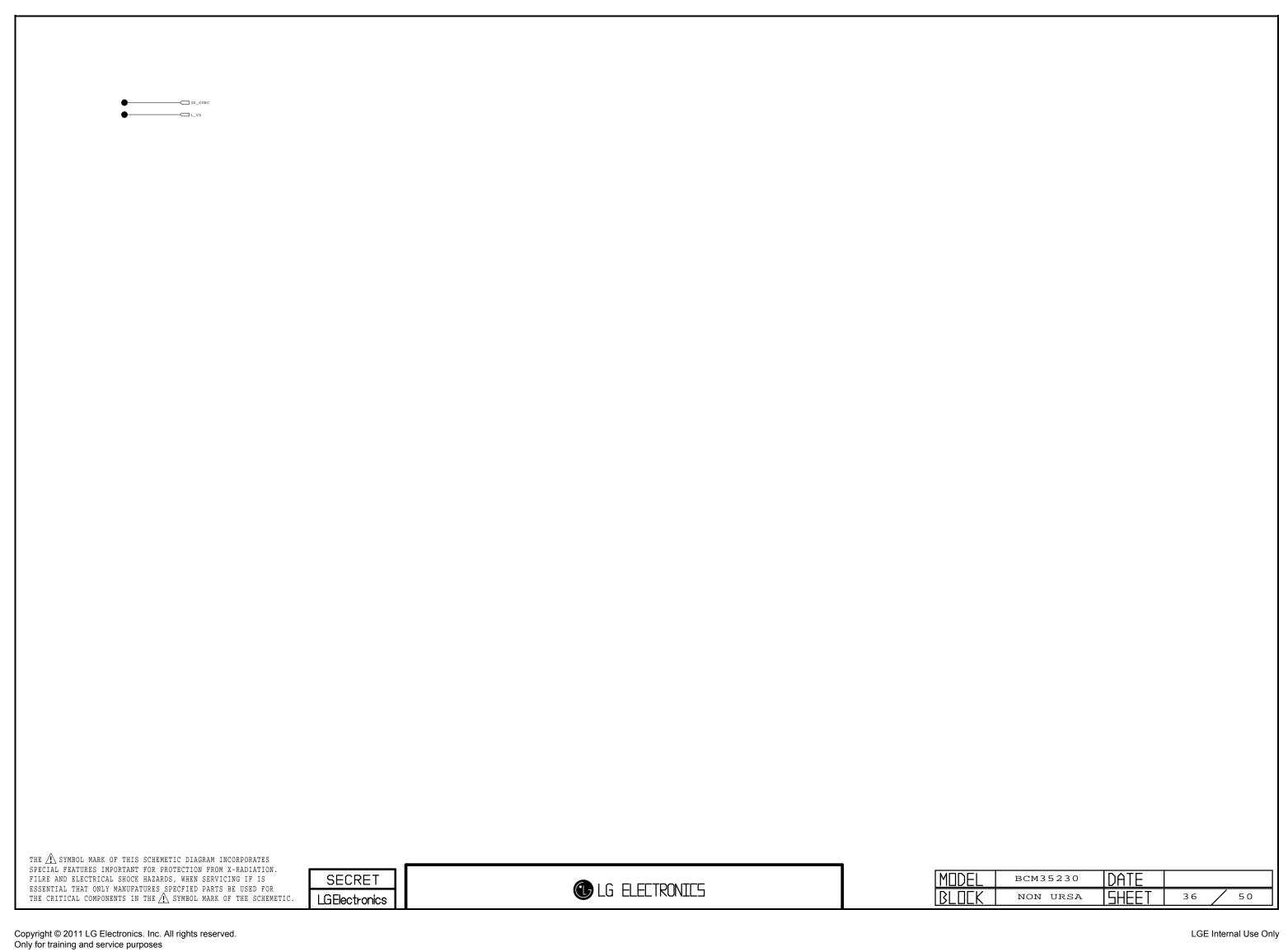
Q2901 1ST : EBK61012601 2ND : 0TRDI80002A

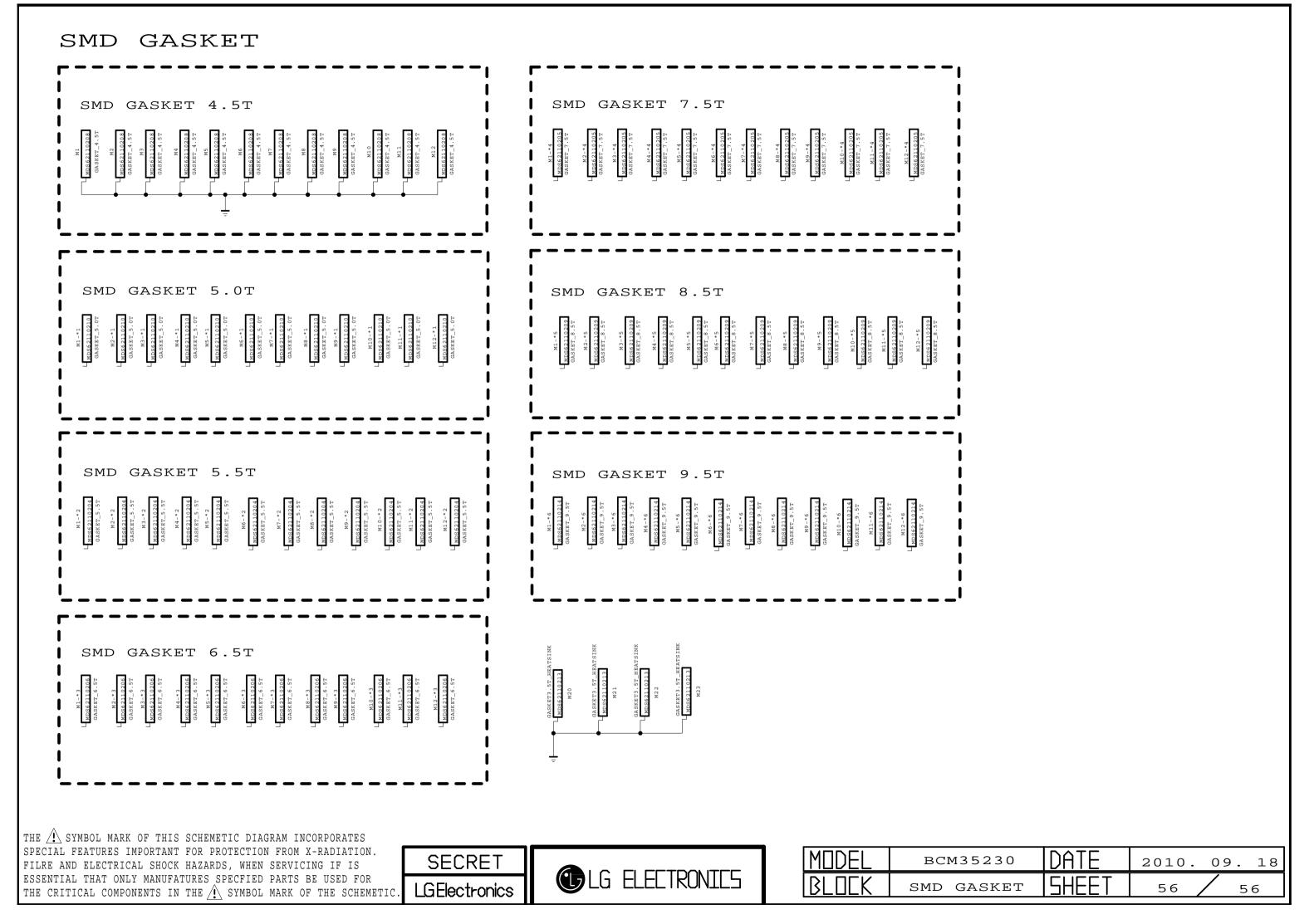
THE SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMETIC.





MODEL	BCM35230	DATE	
BLOCK	CHINA HOTEL	SHEET	29





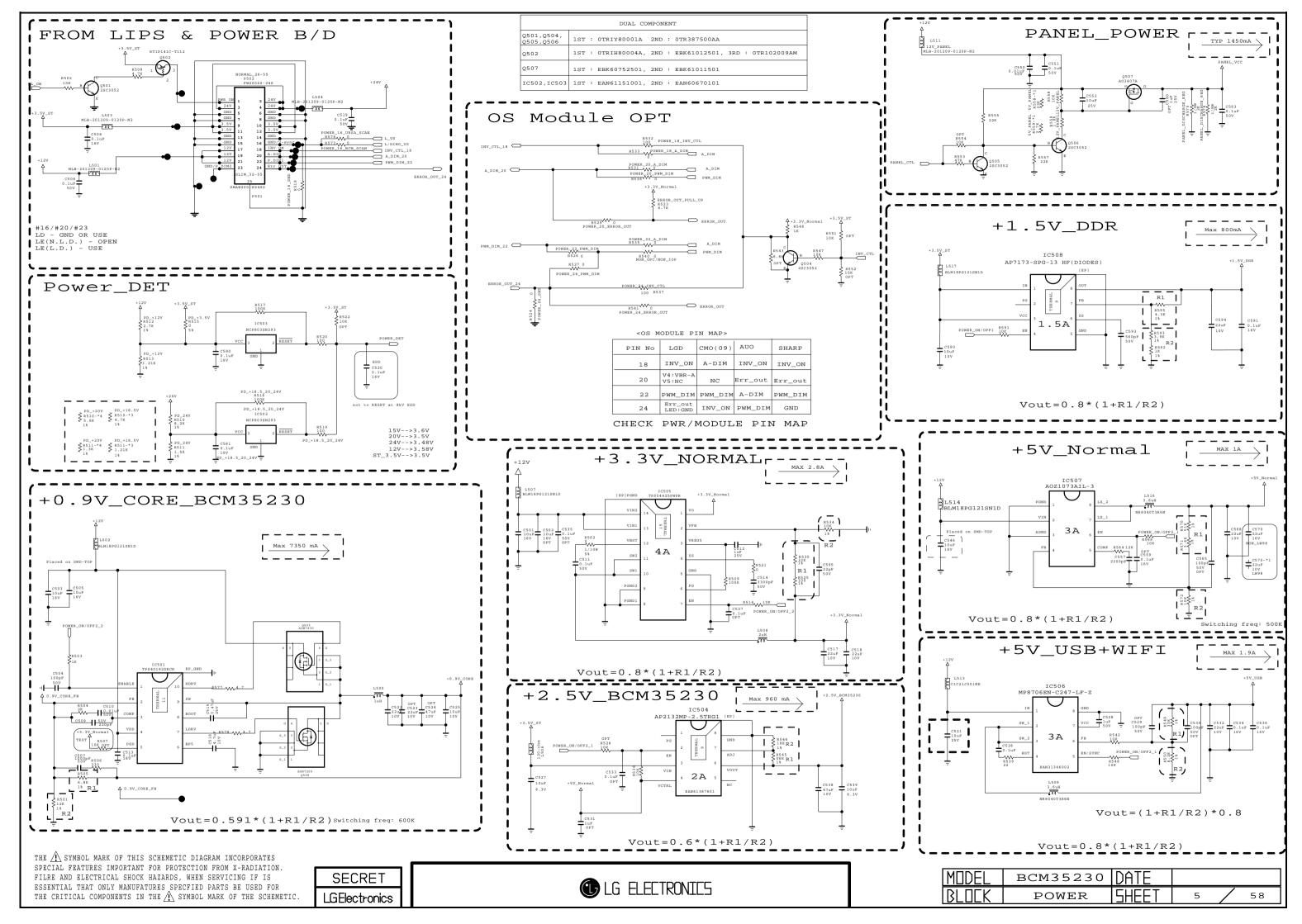
# SMD GASKET (UNDER THE TUNER) SMD GASKET 4.5T SMD GASKET 6.5T SMD GASKET 9.5T SMD GASKET 7.5T SMD GASKET 5.0T SMD GASKET 8.5T SMD GASKET 5.5T

THE SYMBOL MARK OF THIS SCHEMETIC DIAGRAM INCORPORATES
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS
ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR
THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMETIC





MODEL	BCM35230	DATE	2010. 09. 18
BLOCK	TUNER SMD GASKET	SHEET	57 / 57





### **LCD TV Repair Guide**

**`11 years New Models** 

T : UK T2/C

W: Nordic T2/C

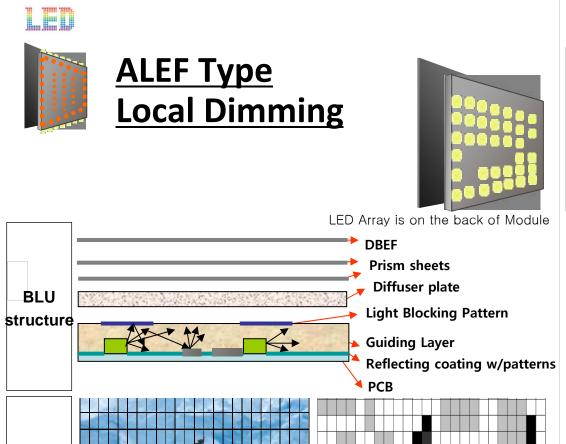
S : Satellite

G: MHP

#### 2 types of LED - ALEF



#### **Benefit: More Clear More Real**



#### **Feature**

ALEF LED`	Best picture quality + thin TV Slimmer depth better picture quality
Local Dimming	Local dimming depicts more deep black.

#### Model

#### XXLW950T/W/S/G

47inch : H(24) \* V(10) = 240Block 55inch : H(24) \* V(12) = 288Block

#### XXLW770T/W/S/G

42inch : H(12) \* V(4) = 48Block 47inch : H(12) \* V(5) = 60Block 55inch : H(16) \* V(6) = 96Block

#### XXLW980T/W/S/G

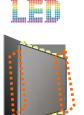
47inch : H(8) \* V(9) = 72Block 55inch : H(8) \* V(12) = 96Block

Local Dimming

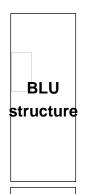
#### 2 types of LED - Edge

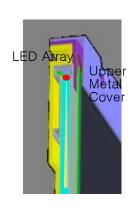


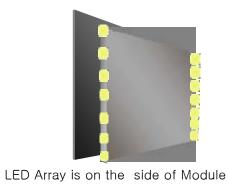
**Benefit: More Clear More Real** 



## Edge Type w/ Local Dimming







Local Dimming





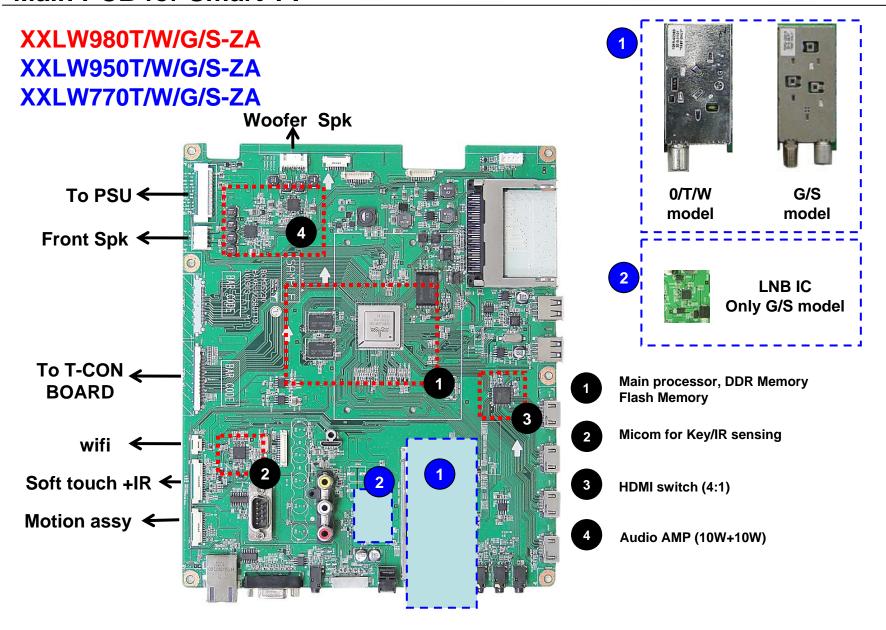
#### **Feature**

Edge LED	Best picture quality + thin TV
Local Dimming	Local dimming depicts more deep black.

#### **Model**

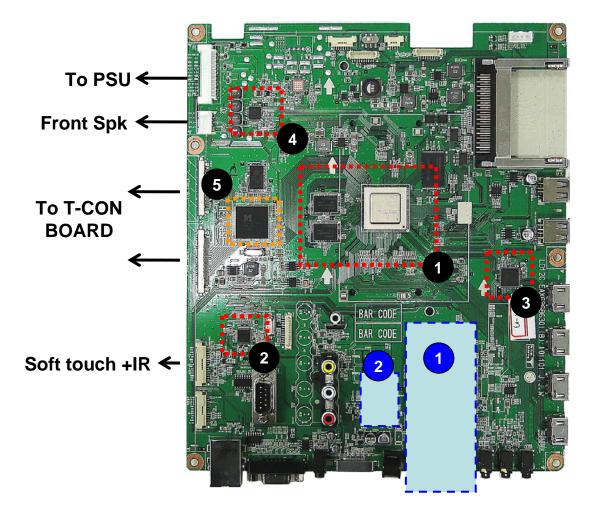
XXLV5500/T/W/G-ZA XXLV570G/S-ZA XXLW550T/W/S-ZA XXLW650W/G/S-ZA XXLW570G/S-ZA

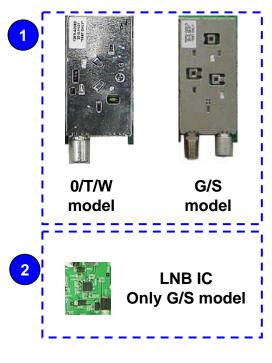
32inch: H(2) \* V(5) = 10Block 37inch: H(2) \* V(5) = 10Block 42inch: H(2) \* V(8) = 16Block 47inch: H(2) \* V(8) = 16Block 55inch: H(2) \* V(8) = 16Block



Tuner type can be changed by the model name.

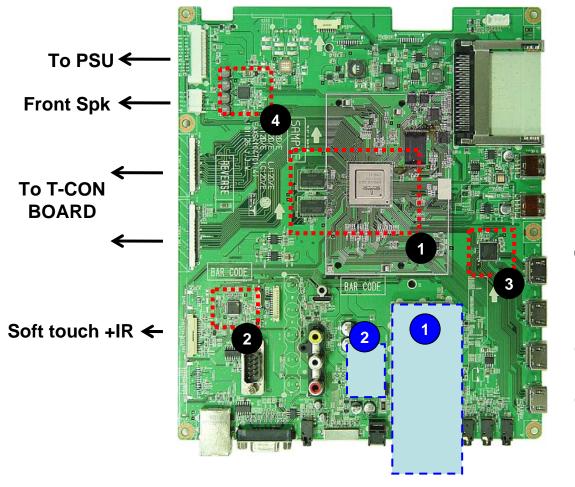
XXLW5500/T/W/S-ZA XXLW650W/G/S-ZA XXLW570G/S-ZA

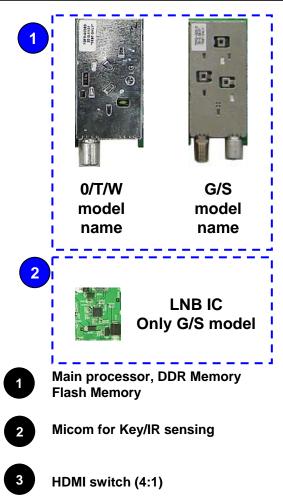




- Main processor, DDR Memory Flash Memory
- 2 Micom for Key/IR sensing
- 3 HDMI switch (4:1)
- 4 Audio AMP (10W+10W)
- 5 URSA5 External FRC

## XXLV5500/T/W/G-ZA XXLV570G/S-ZA

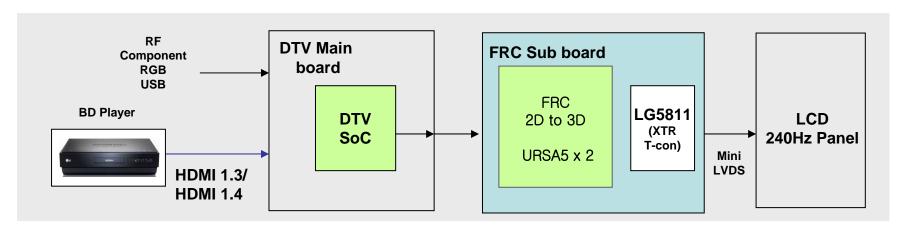




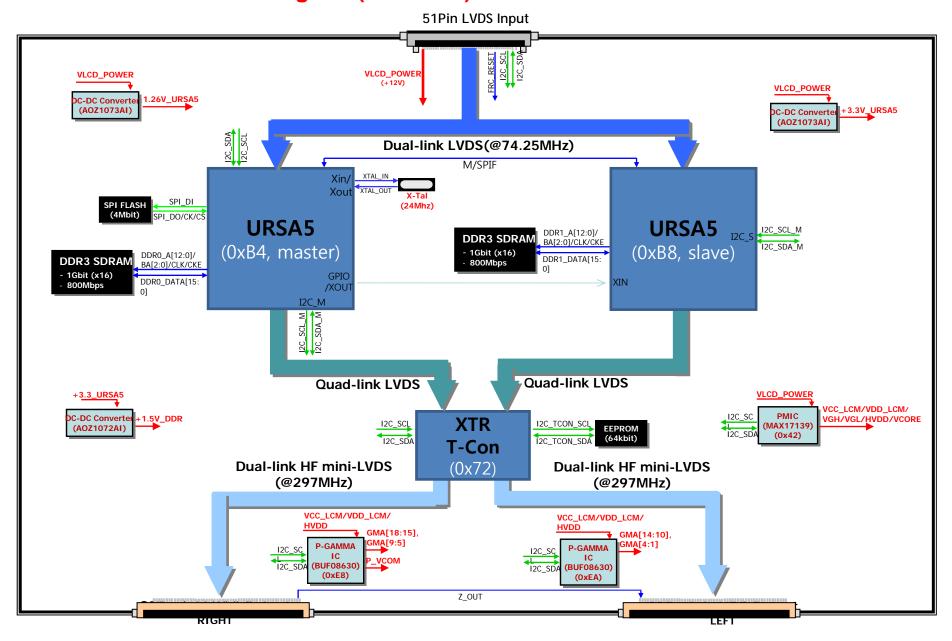
Audio AMP (10W+10W)

#### **3DTV System**

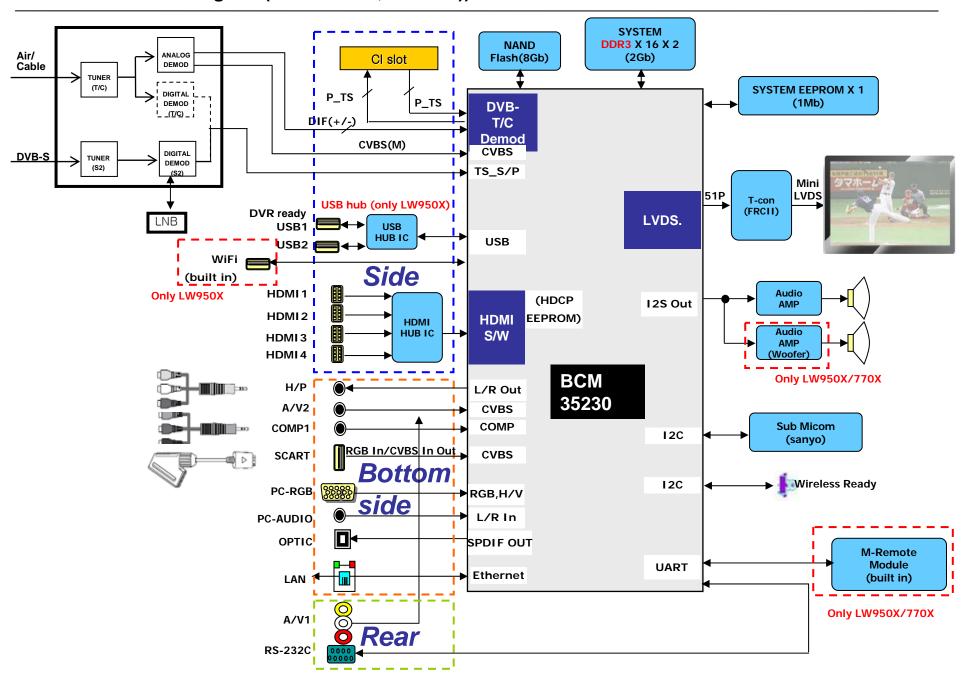
#### ❖ Passive Type ( LW98)



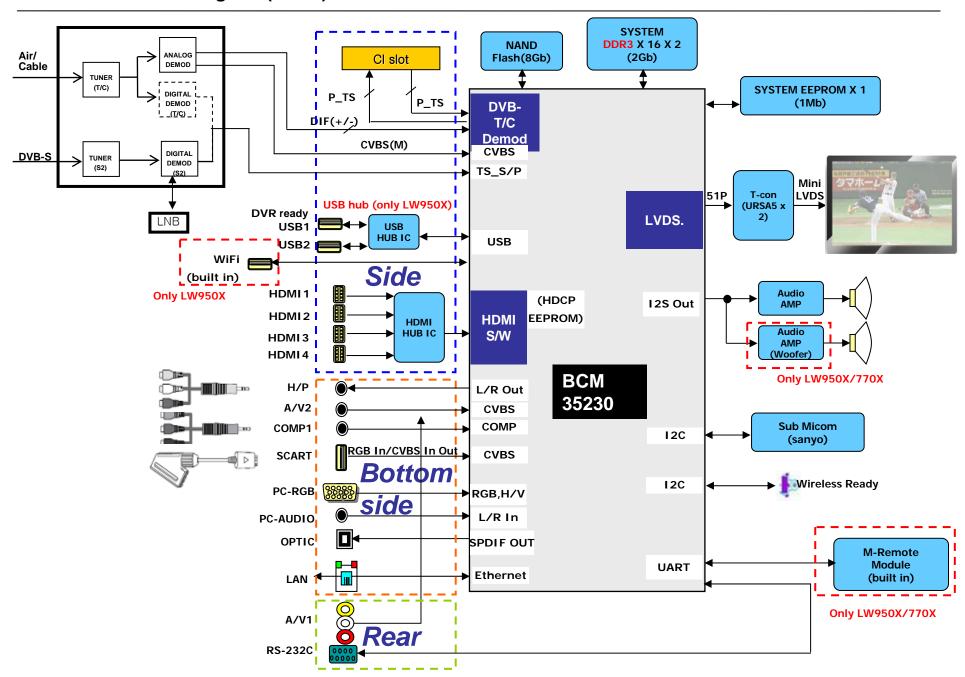
#### **GP3 Backend block diagram (LW98 PG)**



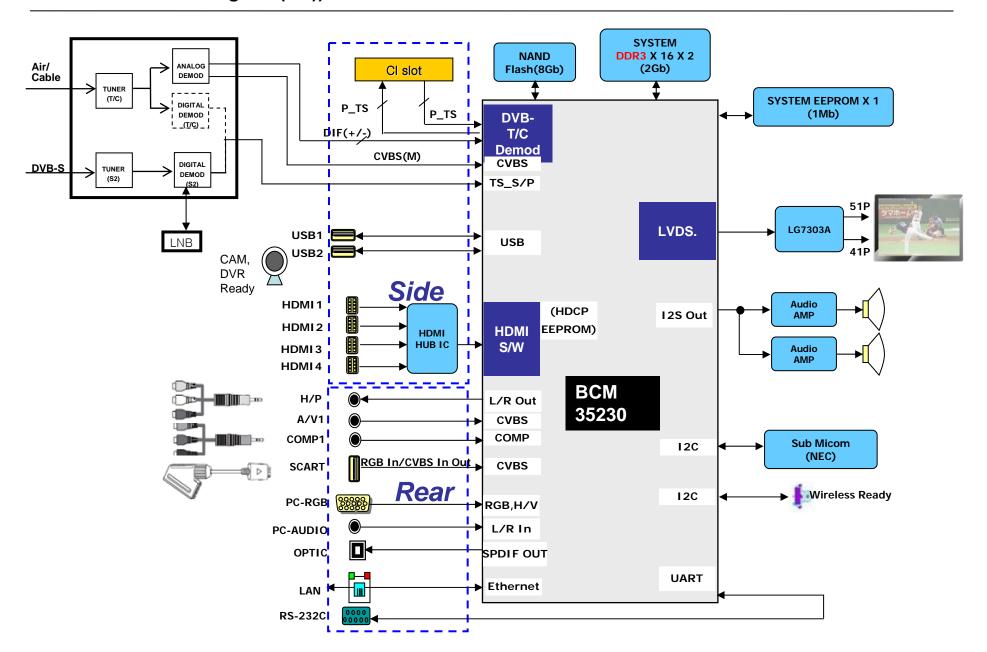
#### BCM35230 Block Diagram (SG LW95/77, LV55/57))



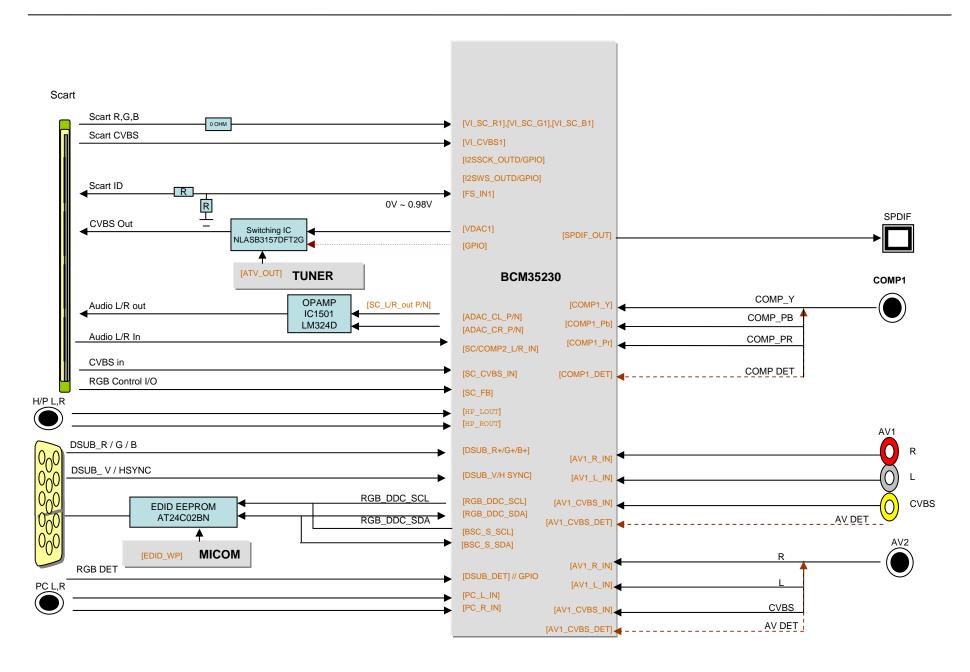
#### BCM35230 Block Diagram (LW98)



#### BCM35230 Block Diagram (PG))

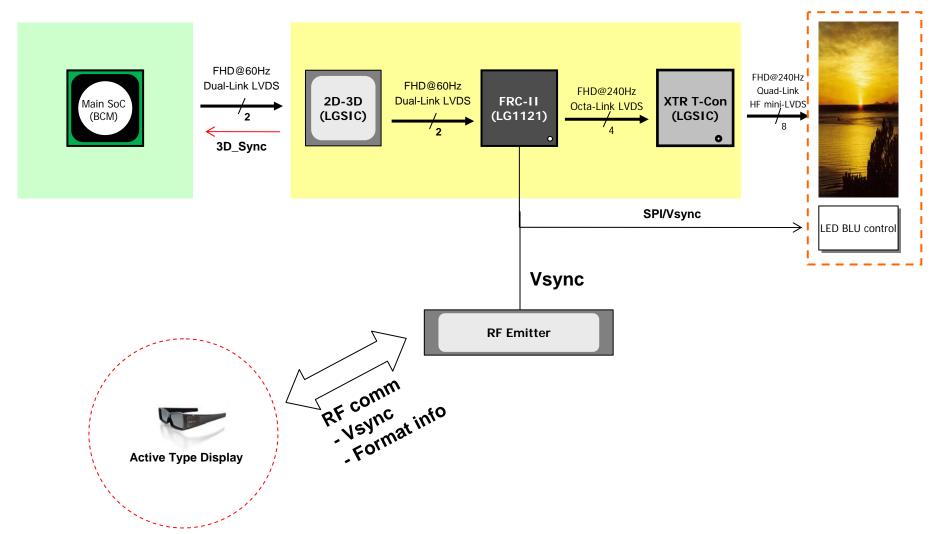


#### **Jack Interface**



#### **Appendix. Block Diagram for Edge/ALEF Backlight**

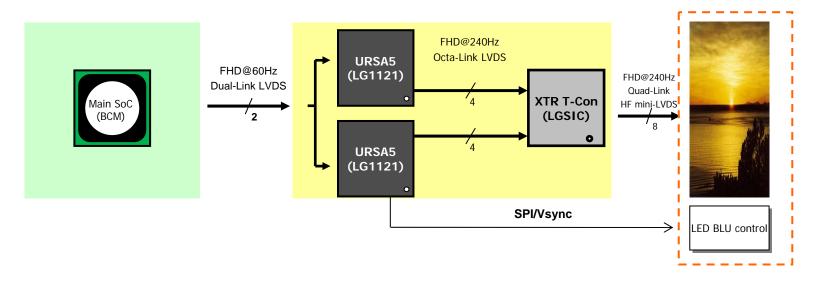
[ All in one main PCB for XXLW950T/W/S/G,XXLW770T/W/S/G ALEF LED Backlight]



<sup>\*</sup> For more information about 3D system, refer to the page 1 ~6

#### **Appendix. Block Diagram for ALEF Backlight**

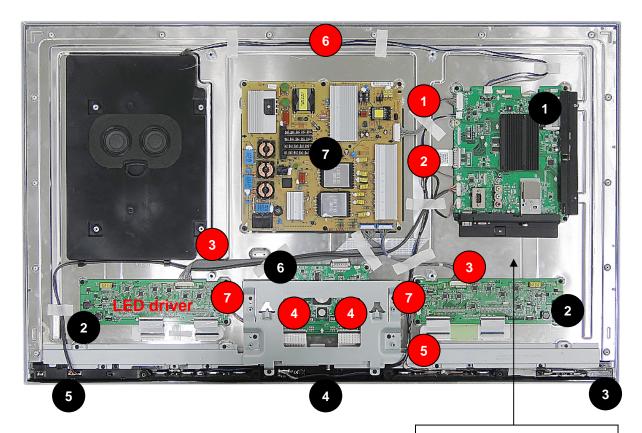
#### [ All in one main PCB for XXLW980T/W/S/G ALEF LED Backlight]



<sup>\*</sup> For more information about 3D system, refer to the page 1 ~6

#### Interconnection - 1

#### XXLW950T/W/S/G-ZA XXLW980T/W/S/G-ZA



**ALEF Module Assy** 

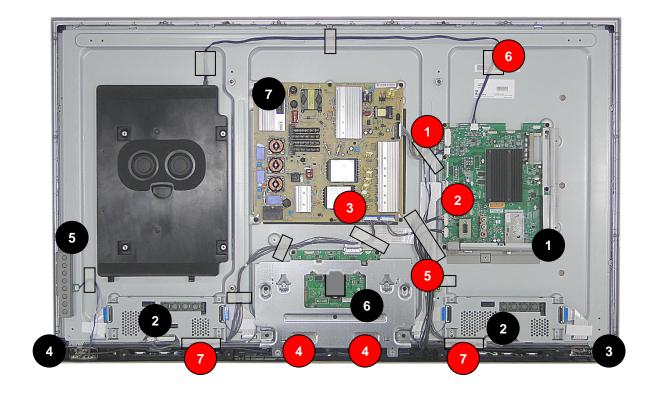
#### [PCBs]

- 1 Main PCB
- 2 LED driver
- 3 WIFI ASSY
- 4 RF MOTION ASSY
- 5 Soft Touch + IR Key PCB
- 6 T-CON ASSY
- 7 PSU

- Main / PSU cable
- Main / Module LVDS cable 51PIN
- LED driver / PSU
- T-CON to Module 80pin FFC
- Multi-cable:
  IR+MOTION+WIFI +SPK
- 6 WOOFER SPK CABLE
- Local dimming cable 8pin

#### Interconnection - 2

#### XXLW770T/W/S/G-ZA

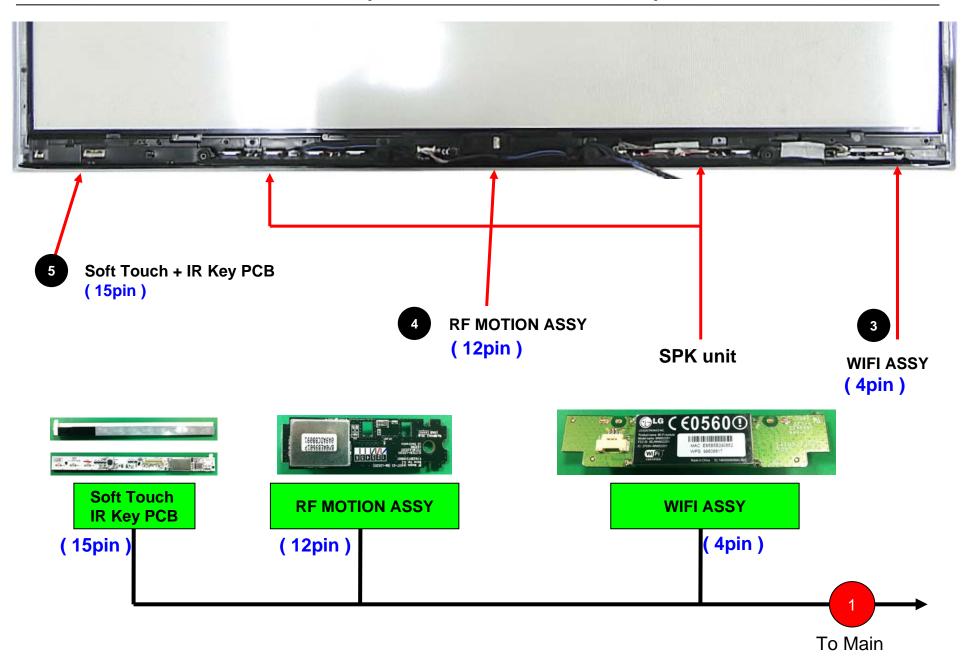


#### [PCBs]

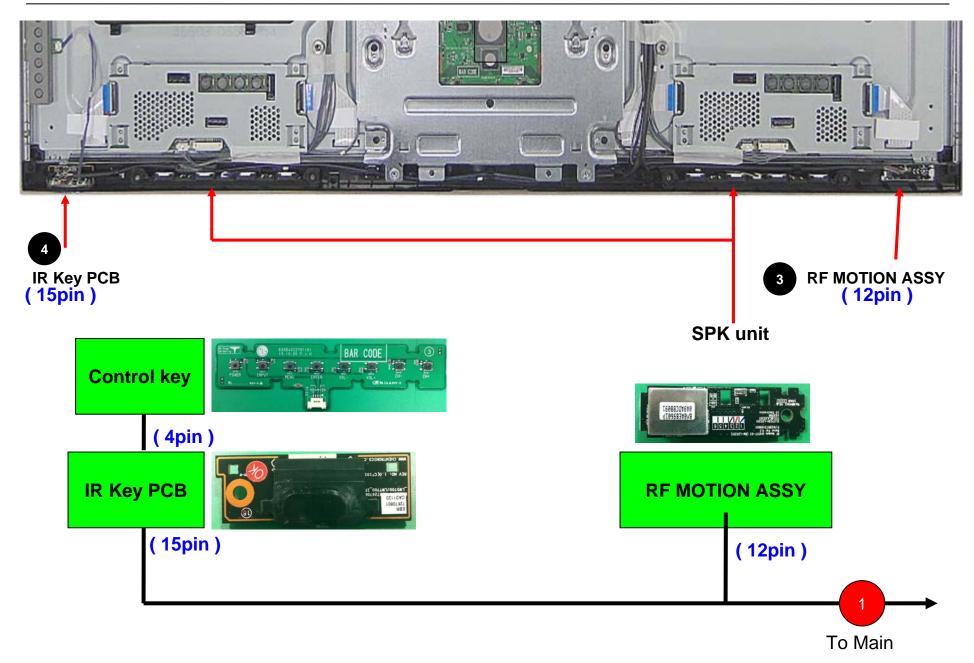
- 1 Main PCB
- 2 LED driver
- 3 RF MOTION ASSY
- 4 IR Key PCB
- 5 Control key
- 6 T-CON ASSY
- 7 PSU

- Main / PSU cable
- Main / Module LVDS cable 51PIN
- 1 LED driver / PSU
- T-CON to Module 80pin FFC
- Multi-cable: IR+MOTION +SPK
- 6 WOOFER SPK CABLE
- 7 Local dimming cable 8pin

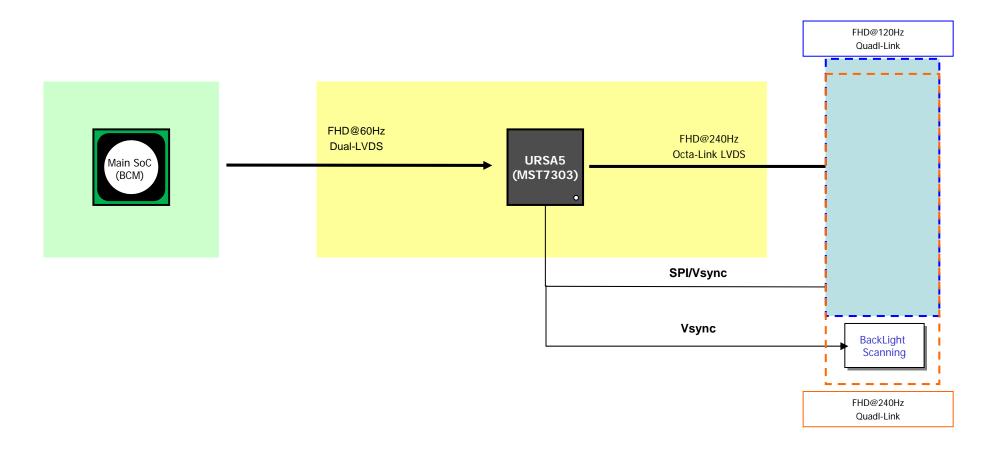
#### Interconnection – sub PCB( LW950/LW980 Series )



#### Interconnection – sub PCB( LW770 Series )



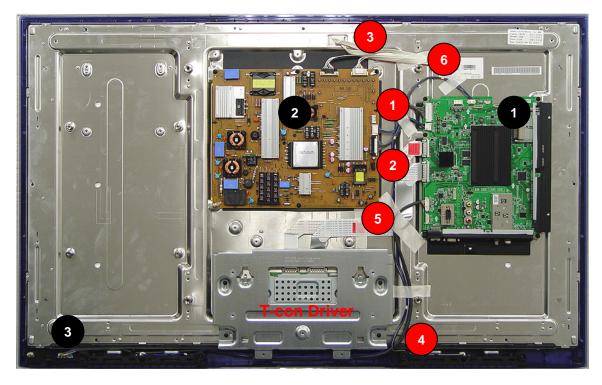
#### **Appendix. Block Diagram for Edge Backlight**



[ All in one main PCB for XXLW650W/S/G 240Hz & XXLW550T/W/S,XXLW570G/S 120Hz]

#### Interconnection - 1

XXLW550T/W/S-ZA XXLW650W/G/S-ZA XXLW570G/S-ZA



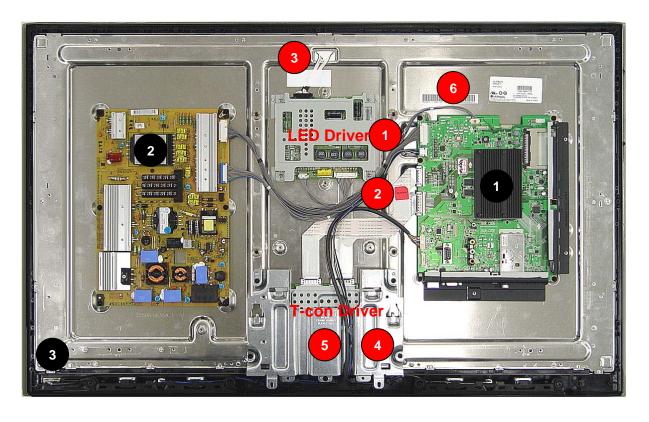
#### [PCBs]

- 1 Main PCB
- 2 Power Board
- 3 Soft touch + IR Key PCB

- Main / PSU cable
- Main / Module LVDS cable 41&51PIN
- 3 LED driver / PSU
- 15Pin (IR+Touch) Cable
- 5 SPK Cable
- 6 Local Dimming Cable

#### Interconnection - 2

#### 32/37LV5500/T/W/G-ZA 32/37LV570G/S-ZA

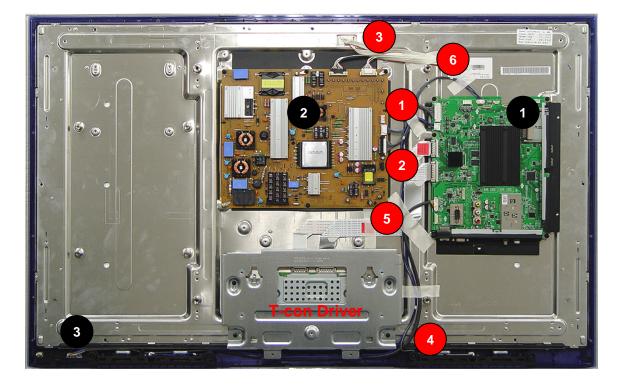


#### [PCBs]

- 1 Main PCB
- 2 Power Board
- 3 Soft touch + IR Key PCB (LW570 only IR Assy)

- Main / PSU cable
- Main / Module LVDS cable 41&51PIN
- 3 LED driver / PSU
- 15Pin (IR+Touch) Cable
- 5 SPK Cable
- 6 Local Dimming Cable

#### 42/47LV5500/T/W/G-ZA 42/47LV570G/S-ZA



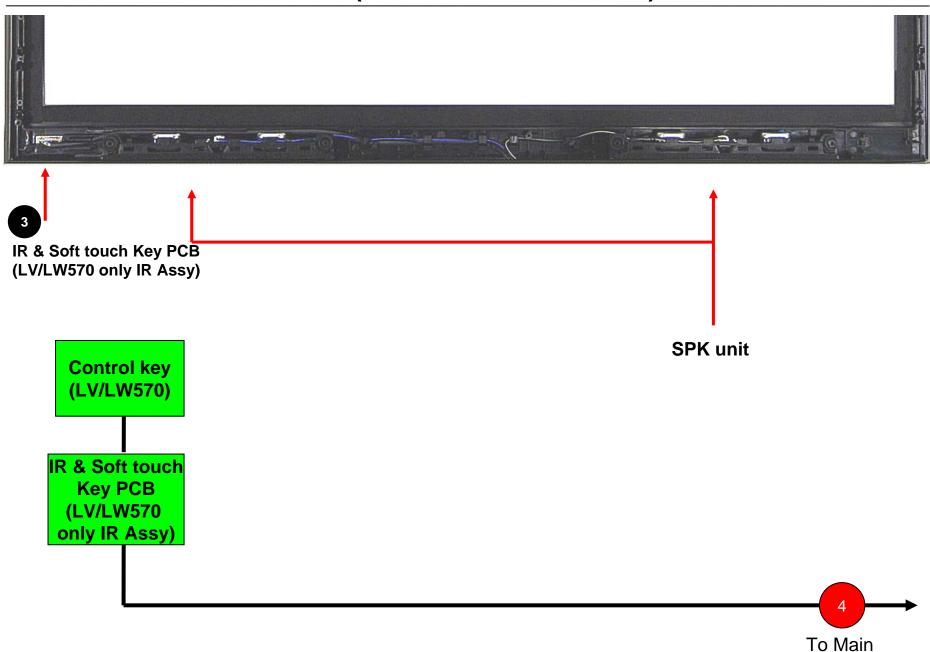
Same interconnection LW or LV serise in the 42"/47"

#### [PCBs]

- 1 Main PCB
- 2 Power Board
- 3 Soft touch + IR Key PCB (LV570 only IR Assy)

- Main / PSU cable
- Main / Module LVDS cable 41&51PIN
- 3 LED driver / PSU
- 15Pin (IR+Touch) Cable
- 5 SPK Cable
- 6 Local Dimming Cable

#### Interconnection – sub PCB( LV/LW55/57/65 serise )



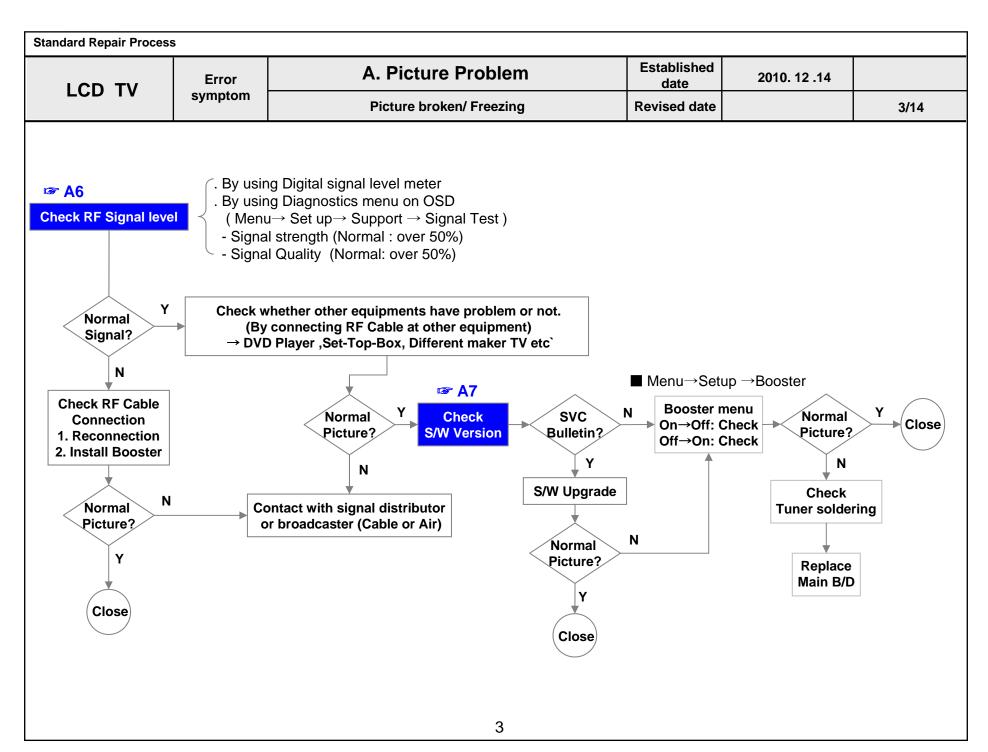
#### **Contents of LCD TV Standard Repair Process**

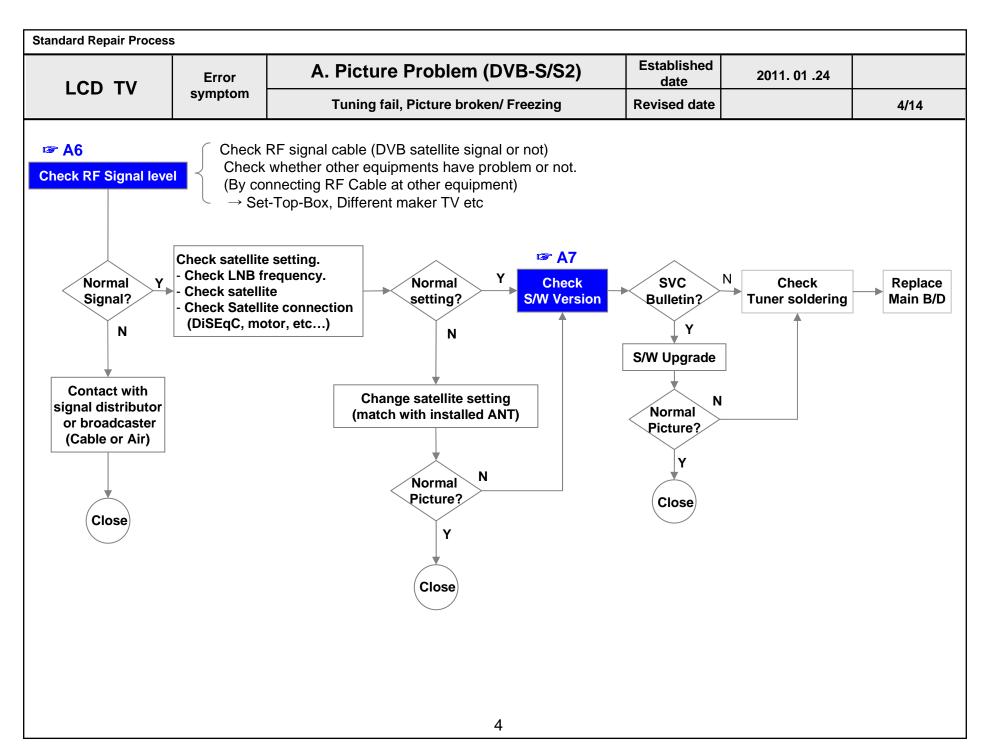
No.	Error symptom (High category)	Error symptom (Mid category)	Page	Remarks
1	A. Video error	No video/Normal audio	1	
2		No video/No audio	2	
3		Video error, video lag/stop, fail tunning	3, 4	
4		Color error	5	
5		Vertical/Horizontal bar, residual image, light spot, external device color error	6	
6		No power	7	
7	B. Power error	Off when on, off while viewing, power auto on/off	8	
8	C. Audio error	No audio/Normal video	9	
9	C. Audio error	Wrecked audio/discontinuation/noise	10	
10	D. Function error	No response in remote controller, key error, recording error, memory error	11	
11		External device recognition error	12	
12	E. Noise	Circuit noise, mechanical noise	13	
13	F. Exterior error	Exterior defect	14	

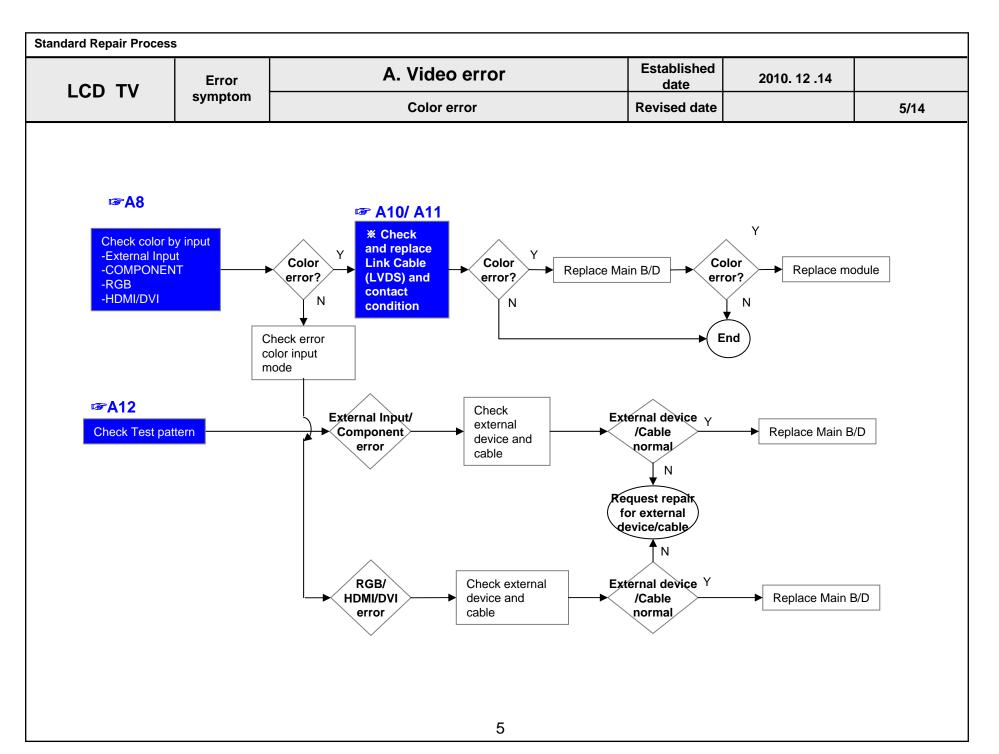
First of all, Check whether there is SVC Bulletin in GCSC System for these model.

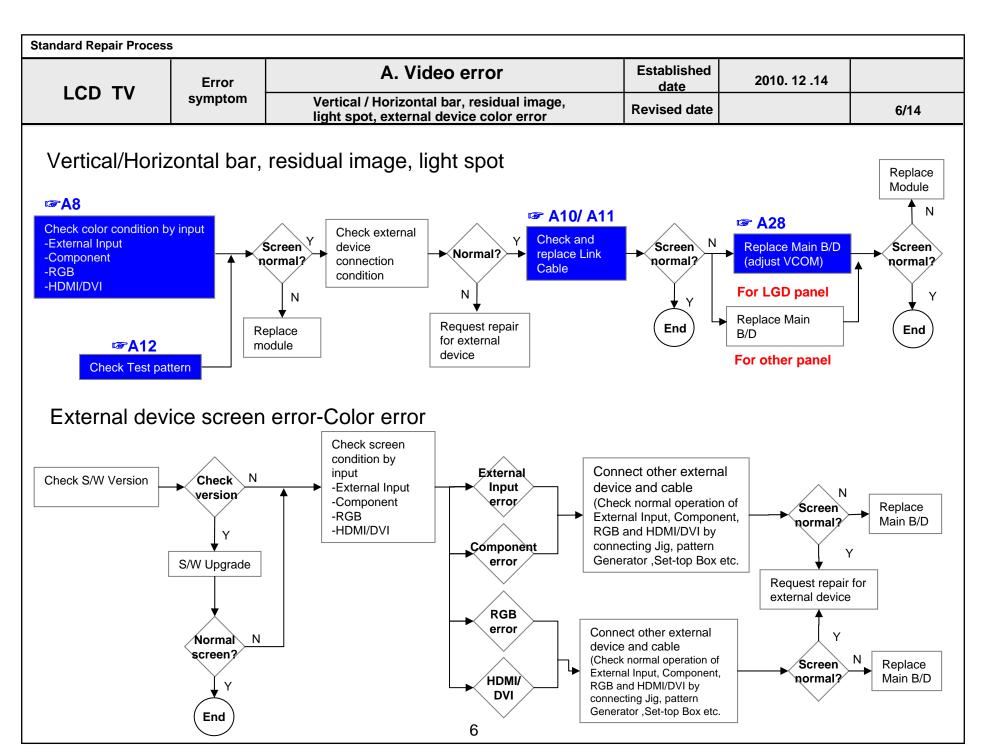
LCD TV	Error	A. Video e	error	Established date	2010. 12 .14	
LCD TV	symptom	No video/ Norma	al audio	Revised date		1/14
		ner all of cables between OS Cable,Speaker Cable,IR		ed properly o	r not.	
No video Normal audio	Normal Y audio N N Move to No video/No audio	Check Back Light On with naked eye  Check Power Board 24v out Normal voltage  Repair Power Board or part	Replace Inverter or module	Normal Y voltage N Repair Power Board or parts	Replace T-con Board or module And Adjust VCOM  A28	
Always che	on FA7 & A3 eck & record S/W Versi		lain Board → R	e-enter White Balance	e value	

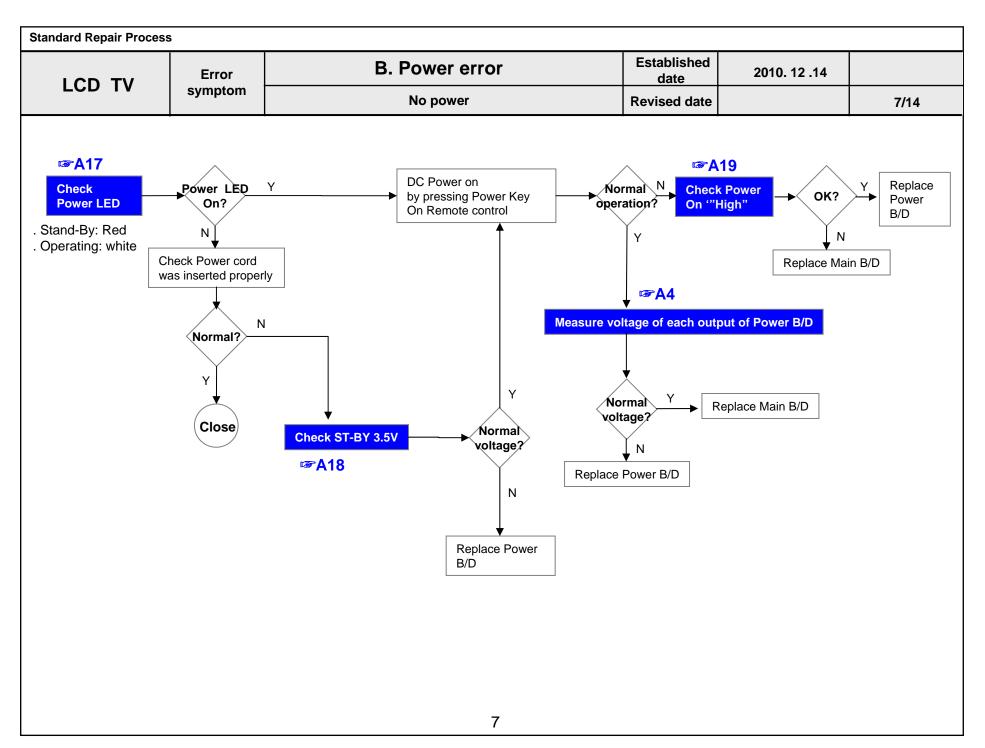
.CD TV sym	nptom	No video/ No audio	Revised date	2/14
No Video/ No audio		Power Normal repla	ck and ace N B/D End	

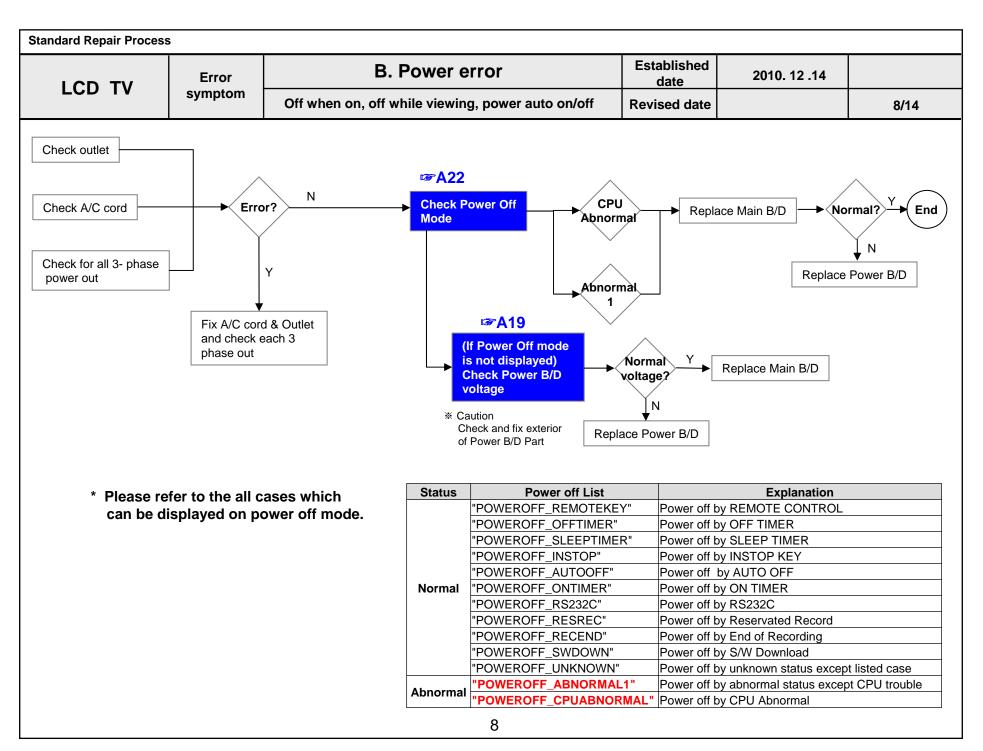


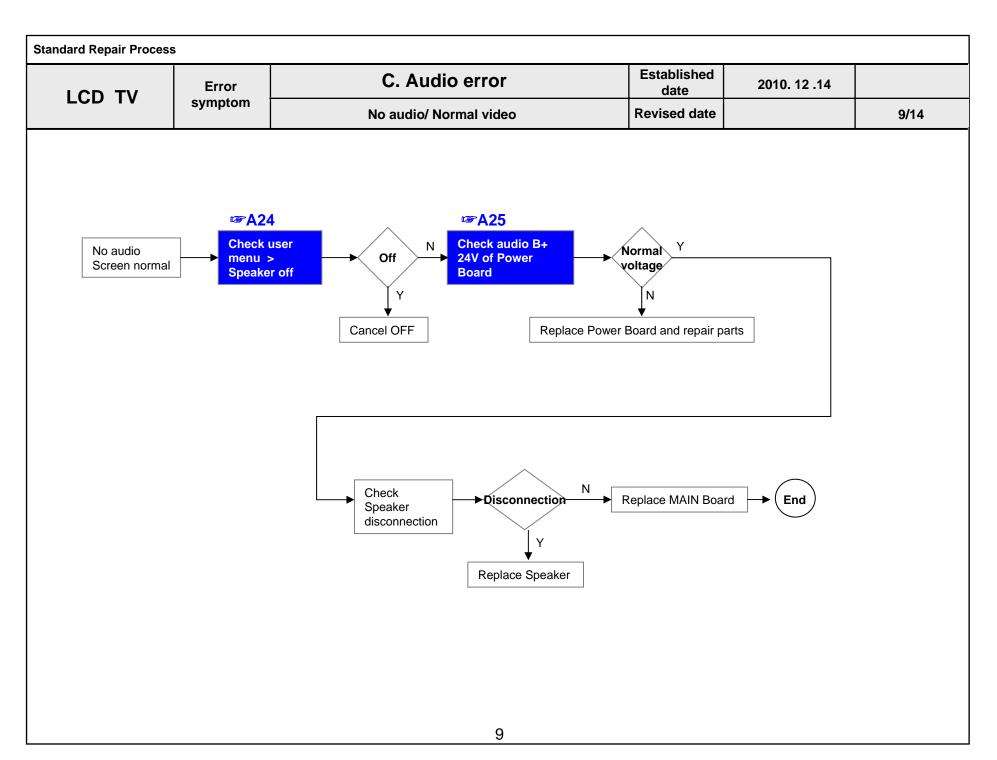












LCD TV	Error	C. Audio error		Established date	2010. 12 .14	
LCD IV	symptom	Wrecked audio	discontinuation/noise	Revised date		10/14
→ al	onormal audio	/discontinuation/no	oise is same after "Chec	k input signal" co	mpared to No au	dio
heck input gnal RF external Input gnal	receiv Required cable,	est repair to external /ANT provider	Wrecked audio/ Discontinuation/ Noise only for D-TV  Wrecked audio/ Discontinuation/ Noise only for Analog  Wrecked audio/ Discontinuation/ Noise only for Analog	Connect and check other external device	Check audio B+ Voltage (24V)  Y  Normal voltage?  N  Peplace Power B/D  Replace Power B/D	lace Main B/

10

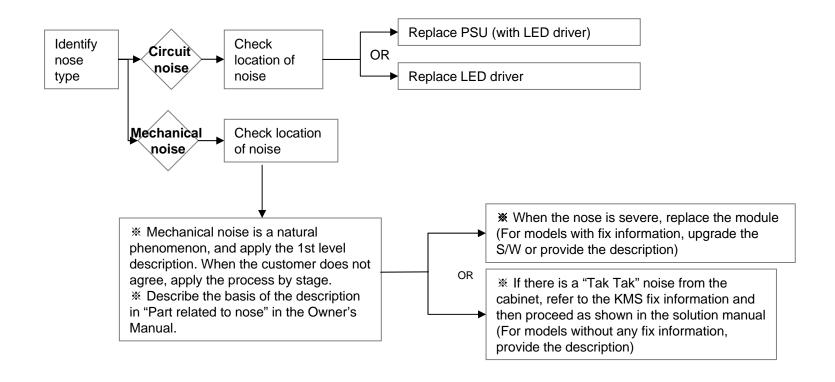
LOD TV	Error	D. Gene	D. General Function Problem		Established date	2010. 12 .14	
LCD TV	symptom	Remote co	entrol & Local switch c	hecking	Revised date		11/14
1. Remote con	trol(R/C) o	perating error					Repl
	` , ,	- -		-A27		- 40-	Main
heck R/C itself		Check & Repair				☞A27	
	Manus al V	Officert a recpair	Marmal N	Check B+	Alarmal	Chook ID	Alaumai
	Normal Y perating?	Cable connection	Normal Operating?	3.5V	Normal Voltage?	Check IR Output signal	Normal Signal?
			Normal Operating?		Normal Voltage?	<b>-</b>	Signal?
	perating?	Cable connection	operating?	3.5V	Normal	<b>-</b>	Normal Signal?
Operation operating	N Check & Re	Cable connection Connector solder	Normal Operating?	3.5V On Main B/D A4  Chec	Normal Voltage?  N  k 3.5v on Power	Output signal  B/D	Normal Signal? N Repair/Replace
Operation operating	perating?	Cable connection Connector solder	operating?	3.5V On Main B/D A4  Check	Normal Voltage?  N  k 3.5v on Power blace Power B/D	Output signal  B/D or	Normal Signal?
Operation Operating When turn off light	N Check & Re	Cable connection Connector solder	operating?	3.5V On Main B/D A4  Check	Normal Voltage?  N  k 3.5v on Power	Output signal  B/D or	Normal Signal? N Repair/Replace
Operation  Check R/C Operating When turn off light in room  If R/C operate,	Check & Re Baterry of	Cable connection Connector solder  eplace f R/C	operating?	3.5V On Main B/D A4  Check	Normal Voltage?  N  k 3.5v on Power blace Power B/D teplace Main B/D	Output signal  B/D or	Normal Signal? N Repair/Replace
Operation Operating When turn off light in room	Check & Re Baterry of Norma	Cable connection Connector solder  eplace f R/C	operating?	3.5V On Main B/D A4  Check	Normal Voltage?  N  k 3.5v on Power blace Power B/D teplace Main B/D	Output signal  B/D or	Normal Signal? N Repair/Replace

11

Replace R/C

LCD TV	symptom	External devi				
			ce recognition error	Revised date		12/14
	Signal input?  N  Check and fix external device	Check technical information - Fix information - S/W Version	information? Rec	ognition error  GB,HDMI	Replace Main B/D	

LCD TV	Error	E. Noise	Established date	2010. 12 .14	
	symptom	Circuit noise, mechanical noise	Revised date		13/14



LCD TV	D TV Error	F. Exterior defect	Established date	2010. 12 .14	
	symptom	Exterior defect	Revised date		14/14
	Zoom part with exterior damag	Replace module  Cabinet damage  Replace cabinet  Remote controller damage  Stand dent  Replace stand	Adjust VCOM  Adjust VCOM		

## **Contents of LCD TV Standard Repair Process Detail Technical Manual**

No.	Error symptom	Content	Page	Remarks
1		Check LCD back light with naked eye	A1	
2	A. Video error_ No video/Normal audio	LED driver B+ 24V measuring method	A2	
3		Check White Balance value	А3	
4		Power Board voltage measuring method	A4	
6	A Video organ No video Video log/eten	TUNER input signal strength checking method	A6	
7	A. Video error_ No video/Video lag/stop	LCD-TV Version checking method	A7	
9		LCD TV connection diagram	A8	
10	A. Video error_Color error	Tuner Checking Part	A9	
11		Check Link Cable (LVDS) reconnection condition	A10 A11	
12		Adjustment Test pattern - ADJ Key	A12	
13		LCD TV connection diagram	A8	
14	A. Video error_Vertical/Horizontal bar, residual image, light spot	Check Link Cable (LVDS) reconnection condition	A10 A11	A10 : LVDS A11 : Driver b'd
15		Adjustment Test pattern - ADJ Key	A12	
16		Exchange T-Con Board (1)	A-1/5	
17	<appendix></appendix>	Exchange T-Con Board (2)	A-2/5	
18	Defected Type caused by T-Con/	Exchange LED driver Board (PSU)	A-3/5	
19	Inverter/ Module	Exchange Module itself (1)	A-4/5	
20		Exchange Module itself (2)	A-5/5	

Continue to the next page

## Contents of LCD TV Standard Repair Process Detail Technical Manual

## **Continued from previous page**

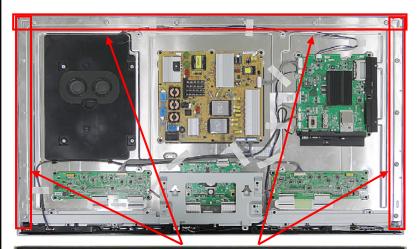
No.	Error symptom	Content	Page	Remarks
21		Check front display LED	A17	
22		Check power input Voltage & ST-BY 5V		
23	B. Power error_No power	Checking method when power is ON	A19	
24		POWER BOARD voltage measuring method	A4	
25				
26	B. Power error_Off when on, off while viewing	POWER OFF MODE checking method	A22	
27	B. Power error_Off when on, off while viewing POWER BOARD PIN voltage checking method		A19	
28	C. Audia aman Na audia/Namaaluida	Checking method in menu when there is no audio	A24	
29	C. Audio error_No audio/Normal video	Voltage and speaker checking method when there is no audio		
30	C. Audio error_Wrecked audio/discontinuation	Voltage and speaker checking method in case of audio error	A25	
31	D. Function error_ No response in remote controller, key error	Remote controller operation checking method	A27	
32	D. VCOM Adjustment	Sequence of the Vcom adjustment	A28	

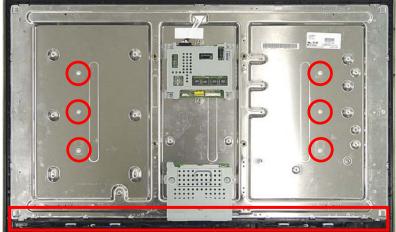
## **Standard Repair Process Detail Technical Manual**

LCD TV

Error symptom	A. Video error_No video/Normal audio	Established date	2010. 12 .14	
Content	Check LCD back light with naked eye	Revised date		A1

### <XXLW950/XXLW980X MODELS>





### <XXLW770X MODELS>





After turning on the power and disassembling the case, check with the naked eye, whether you can see light from module

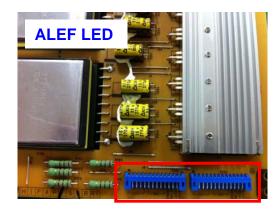
Α1

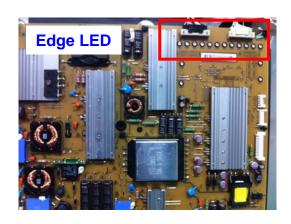
## Standard Repair Process Detail Technical Manual

LCD TV

Error symptom	A. Video error_No video/Normal audio	Established date	2010. 12 .14			
Content	LED driver B+ 24V measuring method	Revised date		A2		

Check the DC 24V, 12V, 3.5V and Inverter on



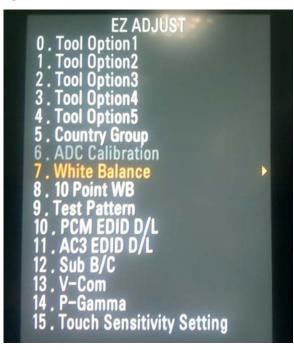


	P202				
1~5	24V				
6~10	GND				
11	Error				
12	Inverter ON				
13	A-dim				
14	P-dim				

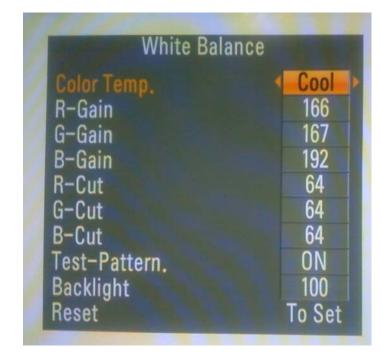
	P203				
1~5	24V				
6~10	GND				
11	Error				
12	Inverter ON				
13	A-dim				
14	P-dim				

# Standard Repair Process Detail Technical Manual LCD TV | Error symptom | A. Video error\_No video/Normal audio | Established date | 2010. 12.14 | | Content | Check White Balance value | Revised date | A3

#### <ALL MODELS>





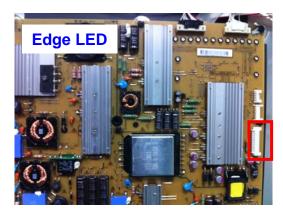


### **Entry method**

- 1. Press the ADJ button on the remote controller for adjustment.
- 2. Enter into White Balance of item 7.
- 3. After recording the R, G, B (GAIN, Cut) value of Color Temp (Cool/Medium/Warm), re-enter the value after replacing the MAIN BOARD.

#### 





Check the DC 24V, 12V, 3.5V.

	24 Pin (Power Board ↔ Main Board) - 공통					
	SMAW200-H2	4S (YE	EONHO)			
1	Power on	2	20V (24V)			
3	20V (24V)	4	20V (24V)			
5	GND	6	GND			
7	GND	8	GND			
9	3.5V	10	3.5V			
11	3.5V	12	3.5V			
13	GND	14	GND			
15	GND	16	GND			
17	12V	18	Inverter On/off			
19	12V	20	Lamp : A-Dim LED : N.C			
21	12V	22	PWM Dim #1			
23	N.C • Lamp SCANNING Model : PWM Dim #2	24	Error-out			

## **Standard Repair Process Detail Technical Manual**

LCD TV

Error symptom	A. Video error_Video error, video lag/stop	Established date	2010. 12 .14	
Content	TUNER input signal strength checking method	Revised date		A6

#### <ALL MODELS>



MENU -→ Set up → support -→ signal test -→ select channel



When the signal is strong, use the attenuator (-10dB, -15dB, -20dB etc.)



# Standard Repair Process Detail Technical Manual LCD TV | Error symptom | A. Video error\_Video error, video lag/stop | Established date | 2010. 12.14 | | Content | LCD-TV Version checking method | Revised date | A7

<ALL MODELS>

1. Checking method for remote controller for adjustment

Version

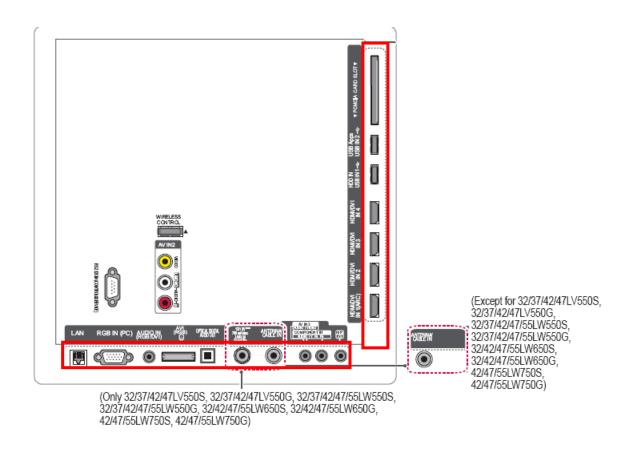
```
IN START
                                                                                 Adjust Check
  Model Name : GLOBAL-PLAT3
                                    . Adjust Check
                                                                  Country
                                                                                 Press OK to
                                      ADC Data
                                                                  Country Gr
                                      Power Off Status
                                                                  Country Group
   COM Version
                                      System 1
                                                                  Country
                                      System 2
 300T Version
                                      Model Number D/L
 RC Version
 R LED Version
                    : ff.3
                                   7. Test Option
                                                                  Tool Option1
                                      External ADC
EDID (RGB/HDMI)
                    : 0.03 / 0.02
                                                                  Tool Option2
                                   9 . Spread Spectrum
                                                                  Tool Option3
                                   10 . Sync Level
11 . Wireless Ready
 Vireless Host Ver. : 0.00.0
                                                                  Tool Option4
 Wireless B/B Ver. : 0.00.0
                                                                  Tool Option5
                                   12 . Stable Count
                                                                  Tool Option6
                                   13. ODC Test
                    :0
                                                                            White Balance:
 Wi-Fi MAC
                                   14 . Local Dimming
                                                                 5. Adjust ADC:
480i Component
1080p Component
                                   15 . SDP Server Selection
 MAC Address : 00:F0:FF:00:F0:FF
                                   16 . Network Error History
 Videvine: NG
Local Dimming Ver.: 03.00(OK)
Formatter Version: 0.82
                                                                  RGB
                                                                  6. EDID:
                                                                  RGB
                    : DEBUG
                                                                  HDMI1
                                                                   HDM12
UTT: 14
                                                                   HDMI3
APP History Ver.: 28210
                                                                   HDMI4
POL DB: LGD AF LGT10 XXXXXXX
                                                                 7. Device CN:
```



Press the IN-START with the remote controller for adjustment

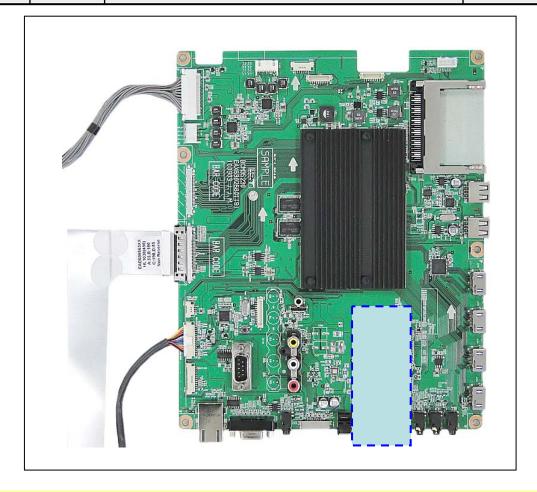
# Standard Repair Process Detail Technical Manual LCD TV | Content | Content

#### <ALL MODELS>



As the part connecting to the external input, check the screen condition by signal

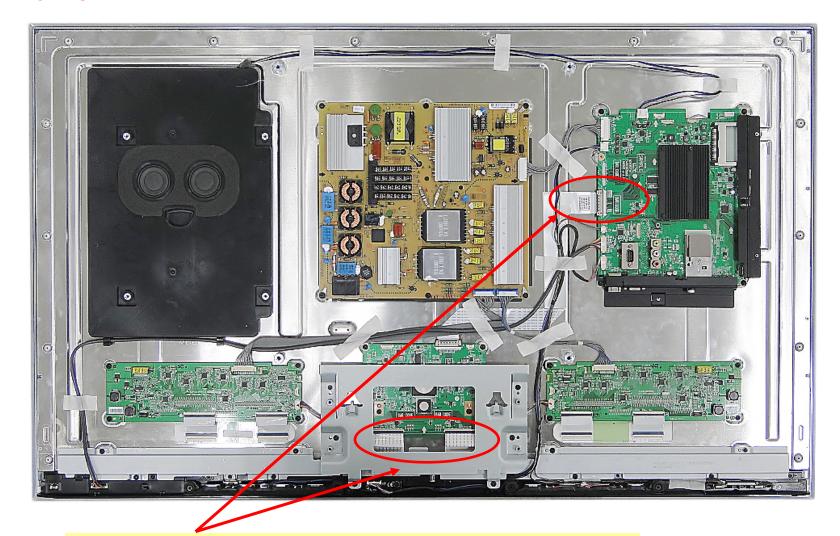
Standard Repair	Standard Repair Process Detail Technical Manual					
LCD TV	Error symptom	A. Video error_Video error, video lag/stop	Established date	2010. 12 .14		
202 11	Content	TUNER checking part	Revised date		A9	



### Checking method:

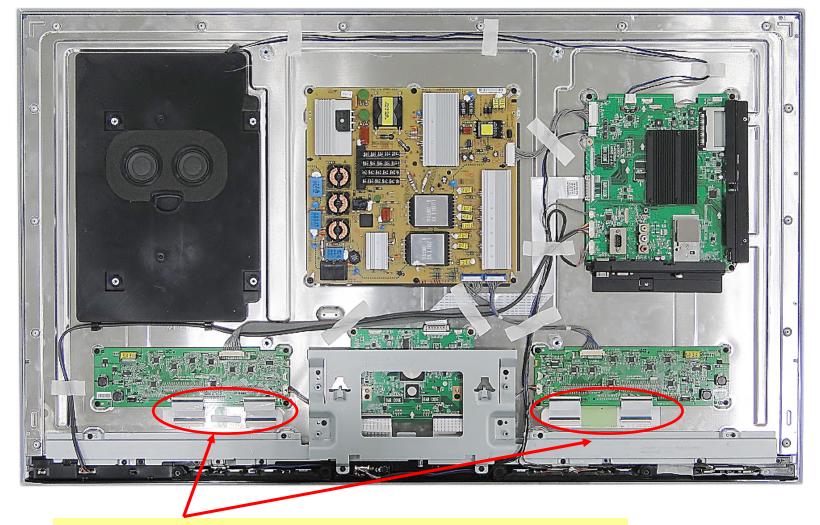
- 1. Check the signal strength or check whether the screen is normal when the external device is connected.
- 2. After measuring each voltage from power supply, finally replace the MAIN BOARD.

Standard Repai	Standard Repair Process Detail Technical Manual				
LCD TV	Error symptom	A. Video error_Color error	Established date	2010. 12 .14	
	Content	Check Link Cable (LVDS) reconnection condition	Revised		A10



Check the contact condition of the Link Cable, especially dust or mis insertion.

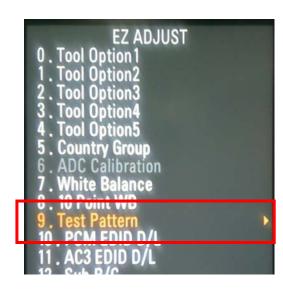
Standard Repair Process Detail Technical Manual					
LCD TV	Error symptom	A. Video error_Color error	Established date	2010. 12 .14	
	Content	Check Link Cable reconnection condition	Revised		A11



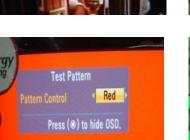
Check the contact condition of the Link Cable, especially dust or mis insertion.

# Standard Repair Process Detail Technical Manual LCD TV Error symptom A. Video error\_Color error Established date Content Adjustment Test pattern - ADJ Key Revised date A12



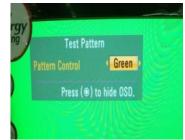














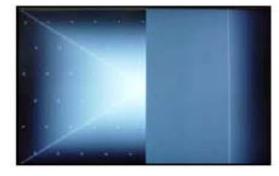
You can view 6 types of patterns using the ADJ Key

Checking item: 1. Defective pixel 2. Residual image 3. MODULE error (ADD-BAR, SCAN BAR..)
4. Video error (Classification of MODULE or Main-B/D!)
A12

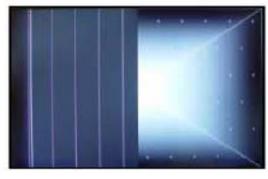
## **Appendix : Exchange T-Con Board (1)**



Solder defect, CNT Broken



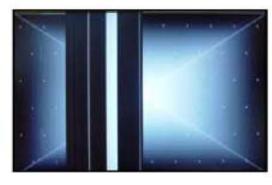
Solder defect, CNT Broken



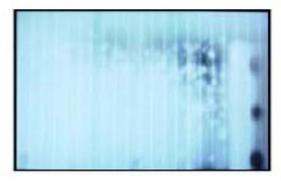
Solder defect, CNT Broken



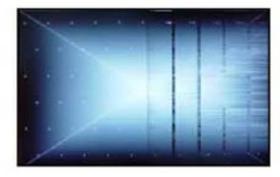
Solder defect, CNT Broken



Solder defect, CNT Broken



**Abnormal Power Section** 



Solder defect, Short/Crack



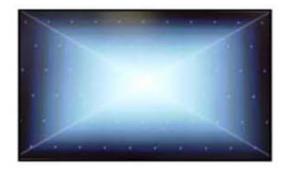
**Abnormal Power Section** 



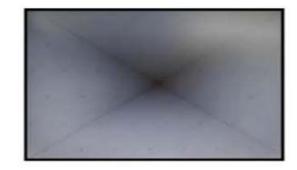
Solder defect, Short/Crack

A - 1/5

## **Appendix : Exchange T-Con Board (2)**



**Abnormal Power Section** 



**Abnormal Power Section** 



Solder defect, Short/Crack



Solder defect, Short/Crack



Fuse Open, Abnormal power section



**Abnormal Display** 



**GRADATION** 



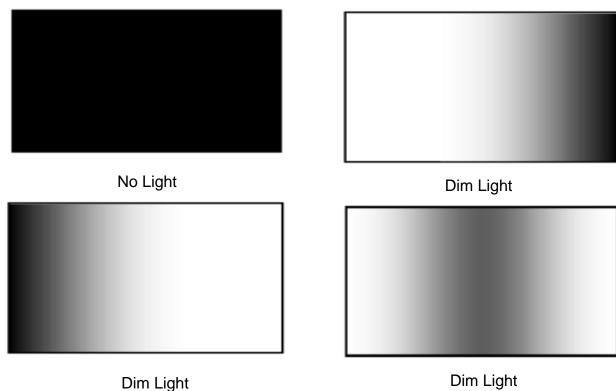
Noise



**GRADATION** 

A - 2/5

## **Appendix : Exchange PSU(LED driver)**



Dim Light



No picture/Sound Ok

## **Appendix : Exchange the Module (1)**



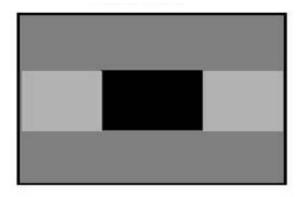
Panel Mura, Light leakage



Panel Mura, Light leakage



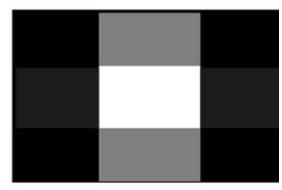
Press damage



Crosstalk



Press damage



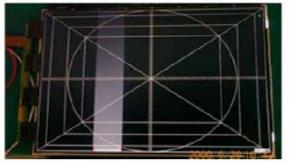
Crosstalk



Press damage

**Un-repairable Cases**In this case please exchange the module.

## **Appendix : Exchange the Module (2)**



Vertical Block Source TAB IC Defect



Horizontal Block Gate TAB IC Defect



Horizontal Block Gate TAB IC Defect



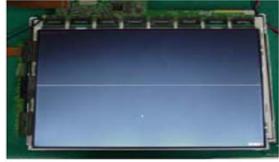
Vertical Line Source TAB IC Defect



Horizontal Block Gate TAB IC Defect

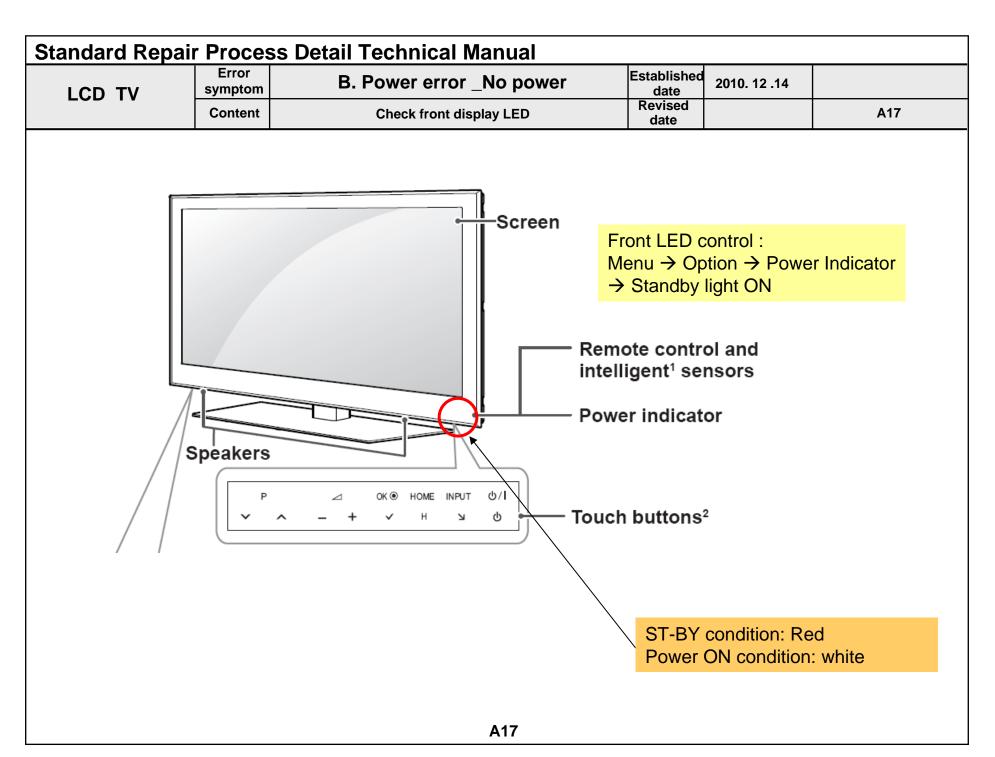


Vertical Block Source TAB IC Defect



Horizontal line Gate TAB IC Defect

**Un-repairable Cases In this case please exchange the module.** 



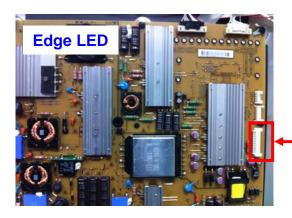
## **Standard Repair Process Detail Technical Manual**

LCD TV

Error symptom	B. Power error _No power	Established date	2010. 12 .14	
Content	Check power input voltage and ST-BY 5V	Revised date		A18

For '10 models, there is no voltage out for st-by purpose. When st-by, only 3.5V is normally on.

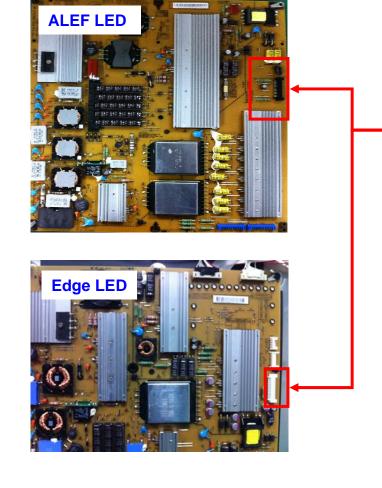




Check the DC 20V/24V, 12V, 3.5V.

	24 Pin (Power Board ↔ Main Board) - 공통							
	SMAW200-H2	24S (YEONHO)						
1	1 Power on		20V (24V)					
3	20V (24V)	4	20V (24V)					
5	GND	6	GND					
7	GND	8	GND					
9	3.5V	10	3.5V					
11	3.5V	12	3.5V					
13	GND	14	GND					
15	GND	16	GND					
17	12V	18	Inverter On/off					
19	12V	20	Lamp : A-Dim LED : N.C					
21	12V	22	PWM Dim #1					
23	N.C • Lamp SCANNING Model : PWM Dim #2	24	Error-out					

#### 



Check "power on" pin is high

		24 Pin (Power Board ↔ Main Board) - 공통							
	SMAW200-H24S (YEONHO)								
•	1	Power on	2	20V (24V)					
	3	20V (24V)	4	20V (24V)					
	5	GND	6	GND					
	7	GND	8	GND					
	9	3.5V	10	3.5V					
	11	3.5V	12	3.5V					
	13	GND	14	GND					
	15	GND	16	GND					
	17	12V	18	Inverter On/off					
	19	12V	20	Lamp : A-Dim LED : N.C					
	21	12V	22	PWM Dim #1					
	23	N.C • Lamp SCANNING Model : PWM Dim #2	24	Error-out					

# Standard Repair Process Detail Technical Manual LCD TV | Error symptom | B. Power error \_Off when on, off whiling viewing | Established date | 2010. 12.14 | | Content | POWER OFF MODE checking method | Revised date | A22 |

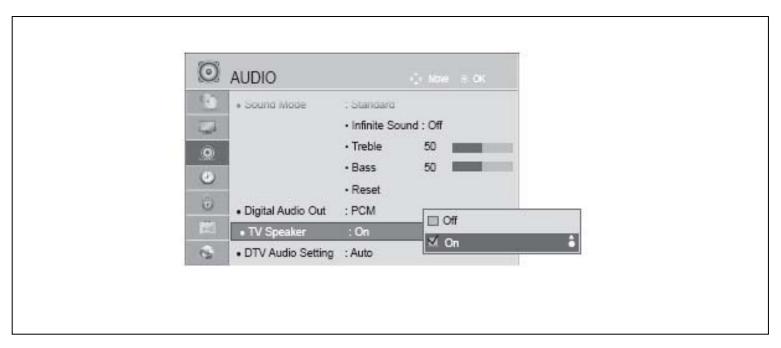
#### <ALL MODELS>



### Entry method

- 1. Press the IN-START button of the remote controller for adjustment
- 2. Check the entry into adjustment item 3

Standard Repai	Standard Repair Process Detail Technical Manual					
LCD TV	Error symptom	C. Audio error_No audio/Normal video	Established date	2010. 12 .14		
	Content	Checking method in menu when there is no audio	Revised		A24	



## **Checking method**

- 1. Press the MENU button on the remote controller
- 2. Select the AUDIO function of the Menu
- 3. Select TV Speaker from Off to On

## **Standard Repair Process Detail Technical Manual**

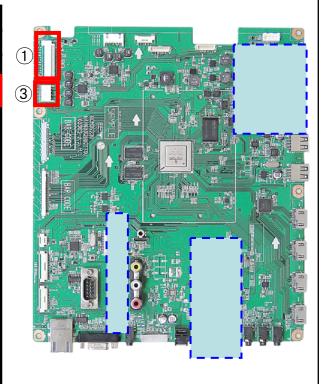
LCD TV

Error	C. Audio error No audio/Normal video	Established	2010. 12 .14	
symptom	o. Addio citoi_ito addio/itoffilal video	date	2010. 12 .14	
Content	Voltage and speaker checking method	Revised		A25
Content	when there is no audio	date		A23

### <ALL MODELS>



	24 Pin (Power Board ↔ Main Board) - 공통						
	SMAW200-H2	4S (Y	EONHO)				
1	Power on		Power on 2 20		20V (24V)		
3	20V (24V)	4	20V (24V)				
5	GND	6	GND				
7	GND	8	GND				
9	3.5V	10	3.5V				
11	3.5V	12	3.5V				
13	GND	14	GND				
15	GND	16	GND				
17	12V	18	Inverter On/off				
19	12V	20	Lamp : A-Dim LED : N.C				
21	12V	22	PWM Dim #1				
23	N.C • Lamp SCANNING Model : PWM Dim #2	24	Error-out				

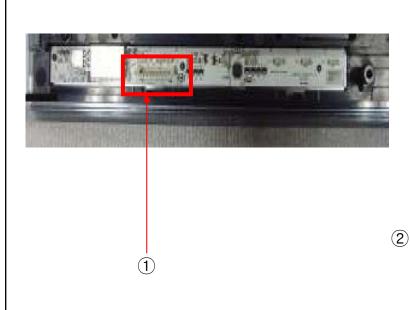


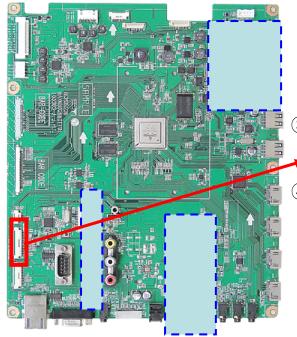
### Checking order when there is no audio

- ① Check the contact condition of or 24V connector of Main Board
- ② Measure the 24V input voltage supplied from Power Board (If there is no input voltage, remove and check the connector)
- ③ Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

# Standard Repair Process Detail Technical Manual LCD TV Error symptom Remote controller operation checking method Remote controller operation checking method Remote controller operation checking method A27

#### <ALL MODELS>





	P8200
1	SCL
2	SDA
3	GND
4	KEY1
5	KEY2
6	St 3.5V
7	GND
8	LED B/logo PWM
9	IR
10	GND
11	3.3V_Normal
12	LED_R/BUZZ
13	GND
14	ST_SCL
15	ST_SDA

## Checking order

- 1, 2. Check IR cable condition between IR & Main board.
- 3. Check the st-by 3.3V on the terminal 6.
- 4. When checking the Pre-Amp when the power is in ON condition, it is normal when the Analog Tester needle moves slowly, and defective when it does not move at all.

#### 

### 1. Case

- LCD module change
- T-Con board change

## 2. Equipment

■ Service Remote controller

## 3. Adjust sequence

- Press the 'adj' key
- select V-COM
- As pushing the right or the left button on the remote controller, And find the V-COM value Which is no or minimized the Flicker.

(If there is no flicker at default value, Press the exit key and finish the VCOM adjustment.)

- Push the OK key to store the value. Then the message "Saving OK" is pop.
- Press the exit key to finish V-COM adjustment.

